

**NOTES:**  
 DASHED LINE = PLANNED UNIT  
 SOLID LINE = EXISTING UNIT  
 TANK NUMBER SHOWN DARK COLOR = REGULATED  
 NO TANK NUMBER/LIGHT GREEN COLOR = NON-REGULATED

**= TRUCK LOADING/UNLOADING**

REV	DATE	REVISION	BY	CHK	APP
5	10/04	Add truck loading areas	RP	RP	KM
4	10/04	Change Tank Farms LCB to CLR	RP	RP	KM
3	12/03	Added Product Tank	RP	RP	KM
2	5/03	Removed can crusher	RP	WK	KM
1	9/01	Added roll tank and tanker washer	RP	JS	KM

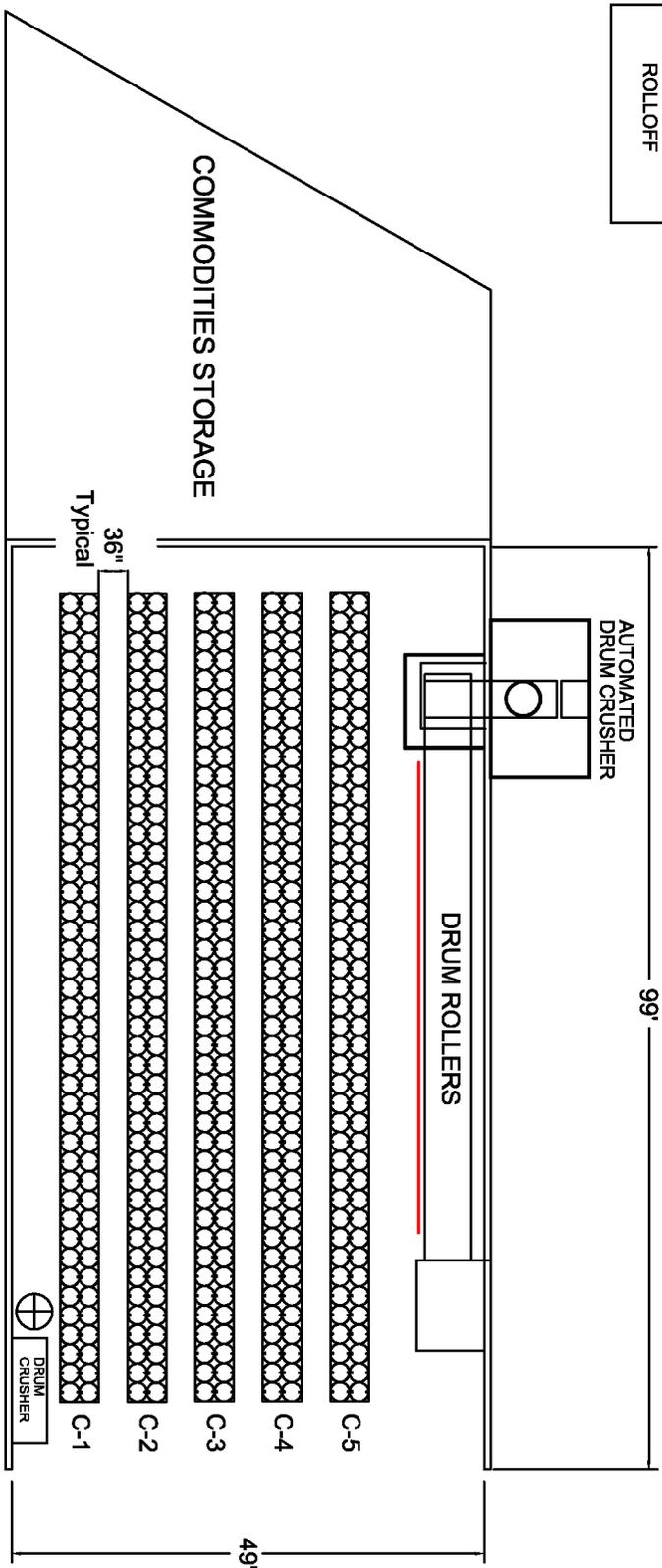
DESIGNER/PLANNER: Robert T. Pignatelli  
 APPROVED BY: Brian Martin



FACILITY LAYOUT  
 STORAGE AND TREATMENT AREAS  
 DATE: 06-08-03  
 DRAWING NO. D-1

NORTH STORAGE BUILDING

ROLLOFF  
ROLLOFF



COMMODITIES STORAGE

NORTH STORAGE BUILDING			
Row #	Row Length	On Floor	Stacked
C1-C5	84 ft.	84/row	82/row
TOTAL STORAGE		830 drums	

NOTE: Drum diameter is approximately 2 feet.  
 1 Physical capacity or warehouse determined for stacking of drums only

⊕ = LOW POINT

R:\ENGINEER\COMMON\PART-BB-2000\CONTAINMENT AREA\ D-2-36 AISLE

REV	DATE	REVISION	APP
4	9/04	Revise overall building dimensions	RAJ
3	9/04	REMOVE NOTES	RAJ
2	10/01	ADD DIMENSIONS	RAJ
1	4/01	# OF DRUMS	R.L.

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 ENGINEERING DEPARTMENT

NORTH STORAGE BUILDING  
 DIMENSIONS AND DRUM  
 STACKING DIAGRAM  
 36" AISLES

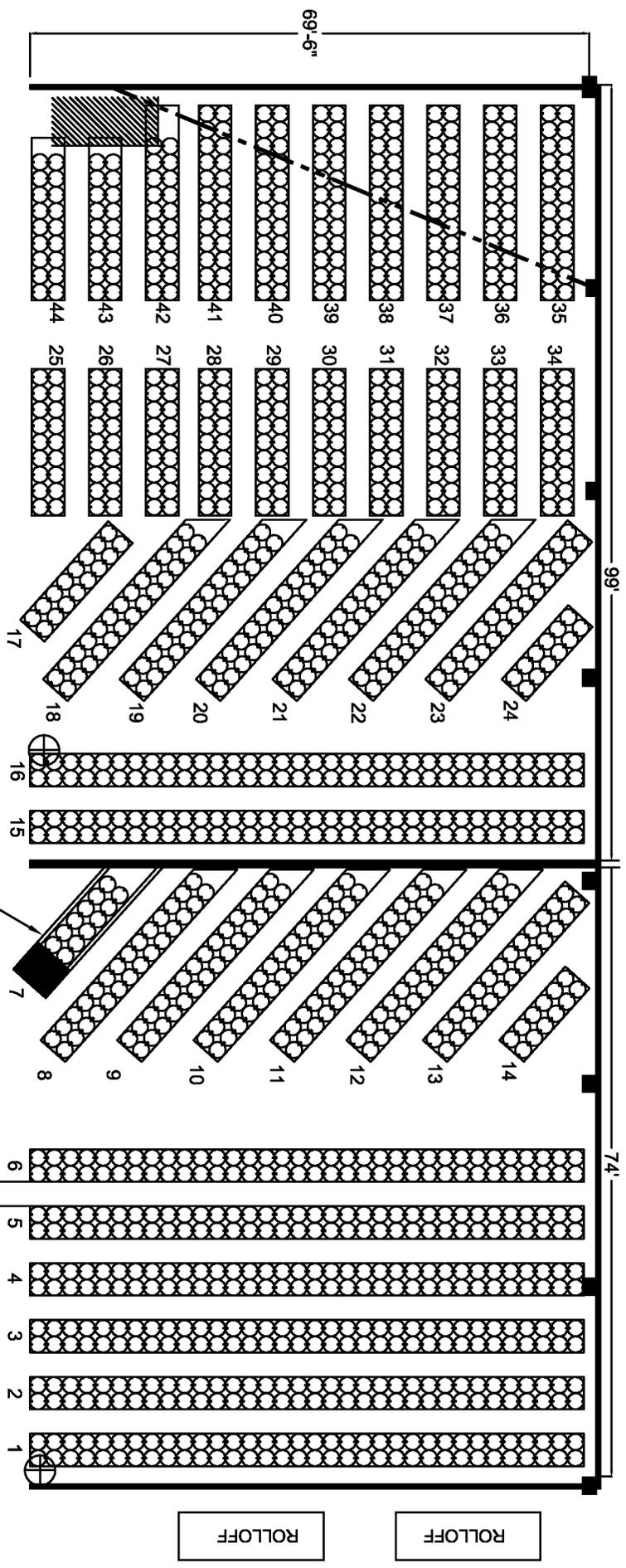
DATE: 2-25-99  
 DRAWING NO. D-2

DRAWN BY: ROBERT PIGNATTI

NOTE: Drum diameter is 2 feet.

SOUTH DRUM STORAGE AREA

Row #	Length of row (L) Feet	# of Drums in single column L/2 (S)	# of Drums per row two wide S X 2 = B	# of Drums two wide on top per row B-2-T	Total # of drums per row two high B+T=R	Total Drums
1-6	68	34	68	66	134	804
7	12	6	12	10	22	22
8-12	28	14	28	26	54	270
13	26	13	26	24	50	50
14	12	6	12	10	22	22
15-18	68	34	68	66	134	268
17	68	34	68	66	134	300
18-23	26	13	26	24	50	300
24	12	6	12	10	22	22
25-34	18	9	18	16	34	340
35-41	24	12	24	22	46	322
42	20	10	20	18	38	38
43-44	18	9	18	16	34	68
TOTAL						2556



⊕ = LOW POINTS  
 - - - - - 50 FEET FROM PROPERTY LINE

ISOLATION ROW

36" Typical

ROLLOFF

5	9/04	Revised overall building dimensions	KBJ
4	9/04	Remove titles	RP
3	9/02	Change to 36" aisles	RP
2	10/01	Add dimensions	RP
REV	DATE	REVISION	APP

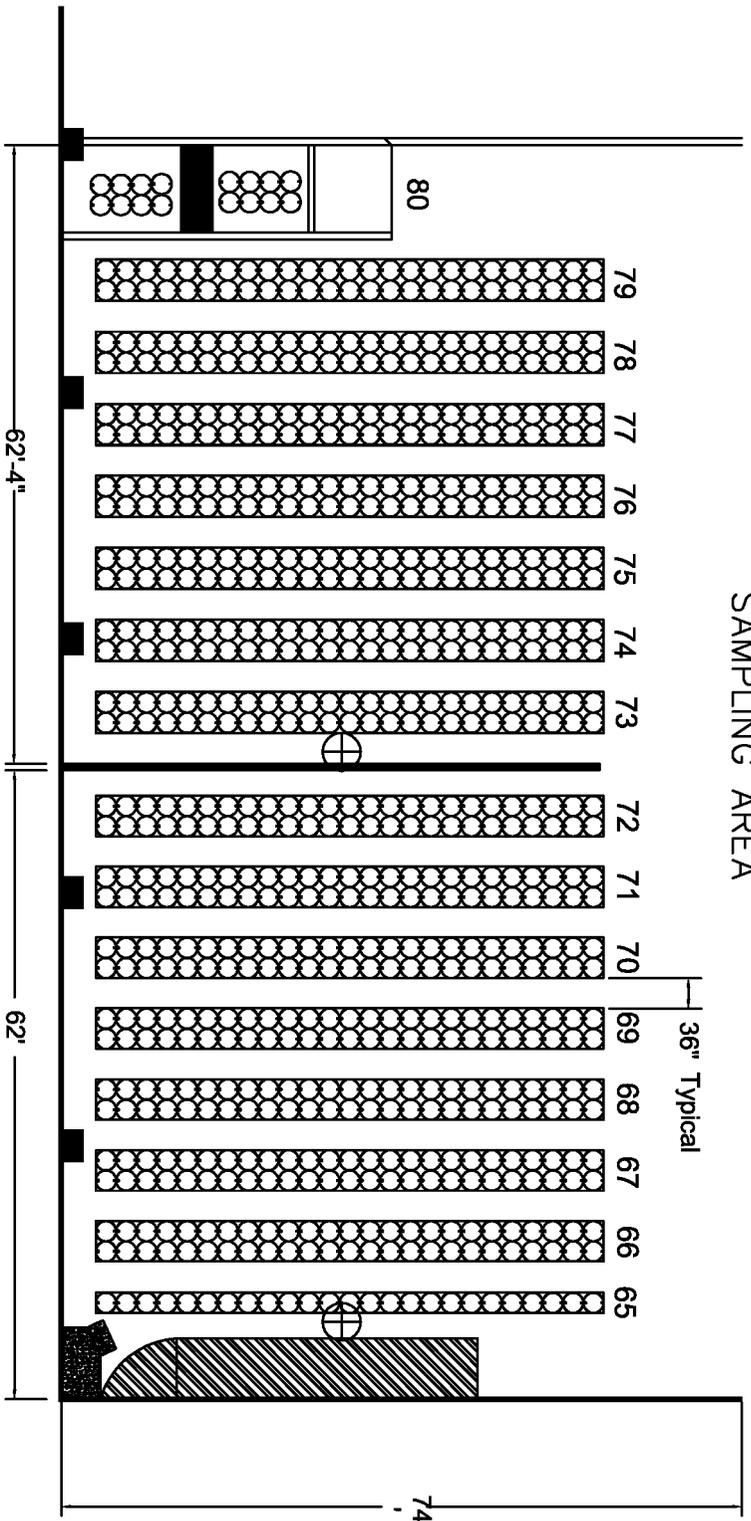
DRAWN BY: ROBERT PENNATTI

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 ENGINEERING DEPARTMENT

DRUM STACKING ARRANGEMENT SOUTH BUILDING 36" AISLES

DATE: 2-25-99  
 DRAWING NO. D-3  
 SHEET 1 OF 1

# SAMPLING AREA



⊕ = LOW POINT

SAMPLING AREA		
Row #	Row Length	All Drums On Floor Stacked
66-79	50 ft.	50/row
80	32 ft.	16
TOTAL STORAGE		741 drums on floor

NOTE: Drum diameter is approximately 2 feet.

R:\ENGINEER\COMMON\PART-BB-2000\CONTAINMENT AREAS\ D-4 36 AISLE REV2

REV	DATE	REVISION	APP
5	9/2/04	Finals overall building dimensions	K.L.L.
4	8/2/04	Revised drum count	K.L.L.
3	4/2/03	36 inch aisles	K.L.L.
2	10/2/01	ADD DIMENSIONS	K.L.L.
1		REVISION	APP

DESIGNED BY: ROBERT PERAZITI

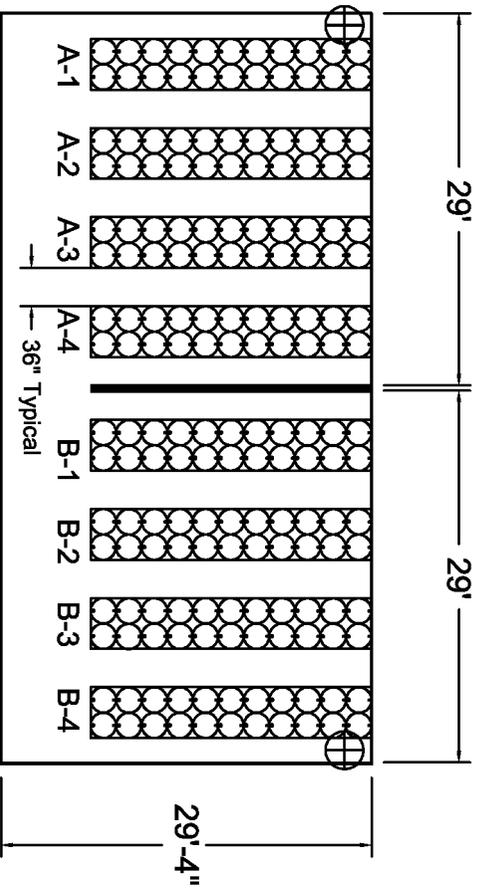


SAMPLING AREA  
DIMENSIONS AND DRUM  
STACKING DIAGRAM  
36" AISLES

DATE: 4-17-08

DRAWING NO.  
D-4

# WEST STORAGE BUILDING #1



⊕ = LOW POINT

WEST STORAGE BUILDING #1		
		All Drums <sup>1</sup>
Row #	Row Length	On Floor Stacked
A1-A4	22 ft.	22/row 20/row
B1-B4	22 ft.	22/row 20/row
Per Storage Bay:		88 80
<b>TOTAL STORAGE</b>		336 drums (176 drums on floor, 160 stacked)

NOTE: Drum diameter is approximately 2 feet.  
<sup>1</sup> Physical capacity or warehouse determined for stacking of drums only

I:\COMMONPART-BB-2001\CONTAINMENT AREAS\ D-5 36 aisles

REV	DATE	REVISION	APP
4	5/04	Revised overall building dimensions	KAL
3	5/04	Change to 36" aisle	KAL
2	10/01	ADD DIMENSIONS	KAL
1	5/01	36" AISLES	KAL

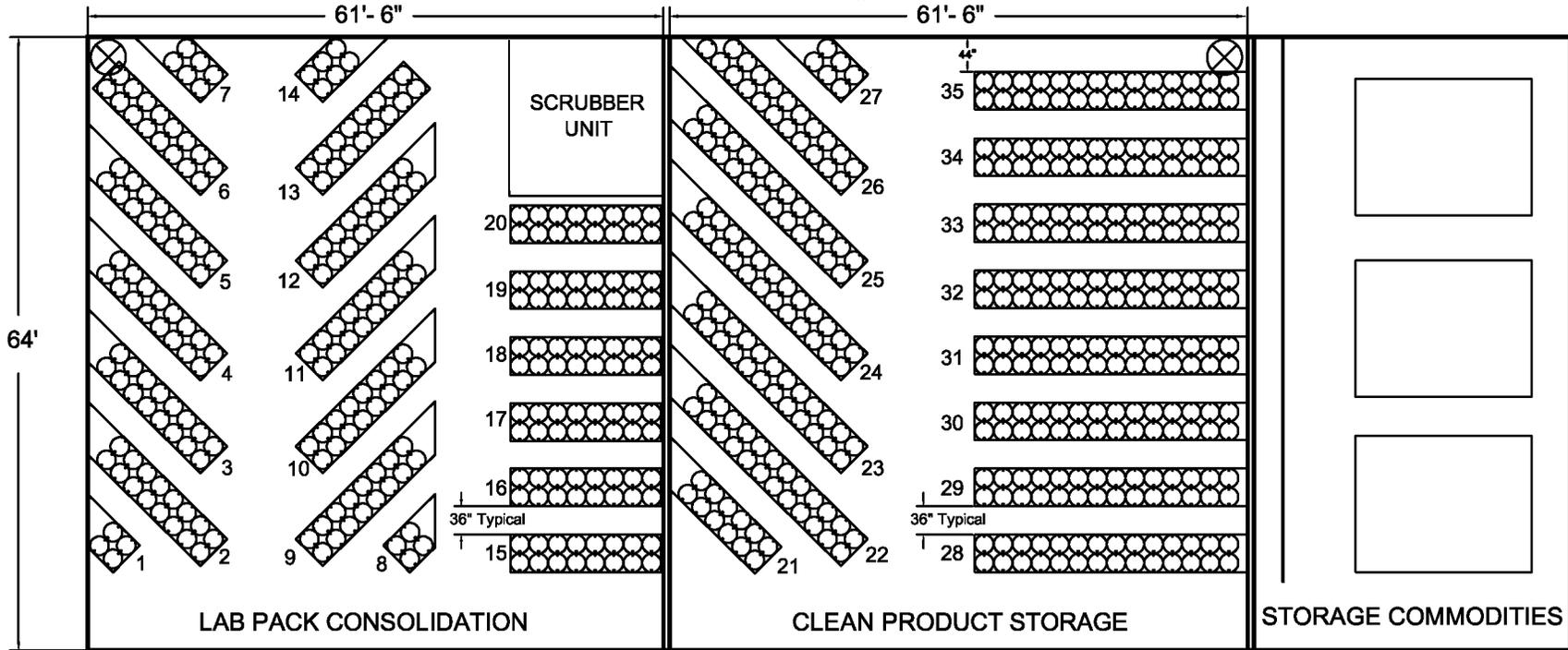
REVISIONS BY: Robert Reynolds



WEST STORAGE BUILDING #1  
 DIMENSIONS AND DRUM  
 STACKING DIAGRAM  
 36" AISLES

DATE: 2-25-99  
 DRAWING NO.  
 D-5

## WEST DRUM STORAGE #2



LAB PACK CONSOLIDATION						
Row #	Length of row (L) Feet	# of Drums in single column L/2 (S)	# of Drums per row two wide S X 2 = B	# of Drums two wide on top per row B-2=T	Total # of drums per row two high B+T=R	Total Drums
1	4	2	4	2	6	6
2-6	16	8	16	14	30	150
7	6	3	6	4	10	10
8	4	2	4	2	6	6
9-13	16	8	16	14	30	150
14	6	3	6	4	10	10
15-20	16	8	16	14	30	180
<b>TOTAL</b>						<b>512</b>

NOTE: Drum diameter is 2 feet.

TOTAL DRUMS = 512

CLEAN PRODUCT STORAGE						
Row #	Length of row (L) Feet	# of Drums in single column L/2 (S)	# of Drums per row two wide S X 2 = B	# of Drums two wide on top per row B-2=T	Total # of drums per row two high B+T=R	Total Drums
21	12	6	12	10	22	22
22-25	24	12	24	22	46	184
26	20	10	20	18	38	38
27	6	3	6	4	10	10
28-35	28	14	28	26	54	432
<b>TOTAL</b>						<b>686</b>

NOTE: Drum diameter is 2 feet.

TOTAL DRUMS = 686

⊗ = SUMP

8	12/04	Revise lower layer in rows 7,14,27	MJK
5	9/04	Revise overall building dimensions	KAL
4	5/04	ALTER DRUM COUNT	KAL
3	4/03	36" AISLES	KAL
REV	DATE	REVISION	APP
REDRAWN BY: ROBERT FIGIATTI			



DRUM STORAGE  
ARRANGEMENT  
WEST BUILDING #2  
36" aisles

DATE: 2-25-99  
DRAWING NO.  
D-6  
SHEET 1 OF 1



Top Closure (used for loading)

Commercially Fabricated 500-gallon tank of cross-linked high-density polyethylene (from Poly Cal Plastics or equal)

Romic fabricated skid with feet for lifting by forklift

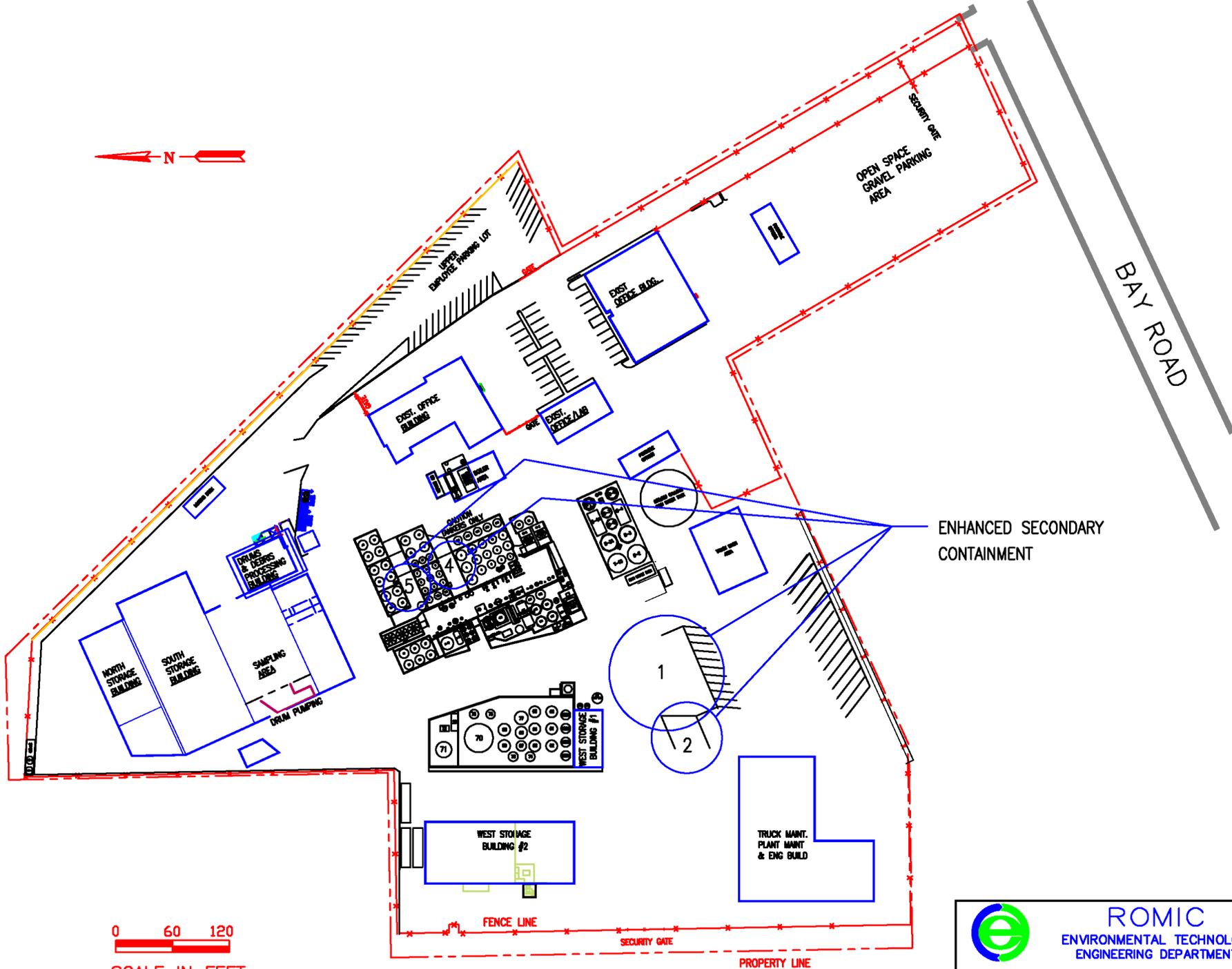
**SCHEMATIC - NEUTRALIZATION AREA PORTABLE TANK**

Romic Environmental Technologies Corp.  
2081 Bay Road  
East Palo Alto, California  
Clayton Project No. 70-01789.00

**FIGURE**

**D-7**





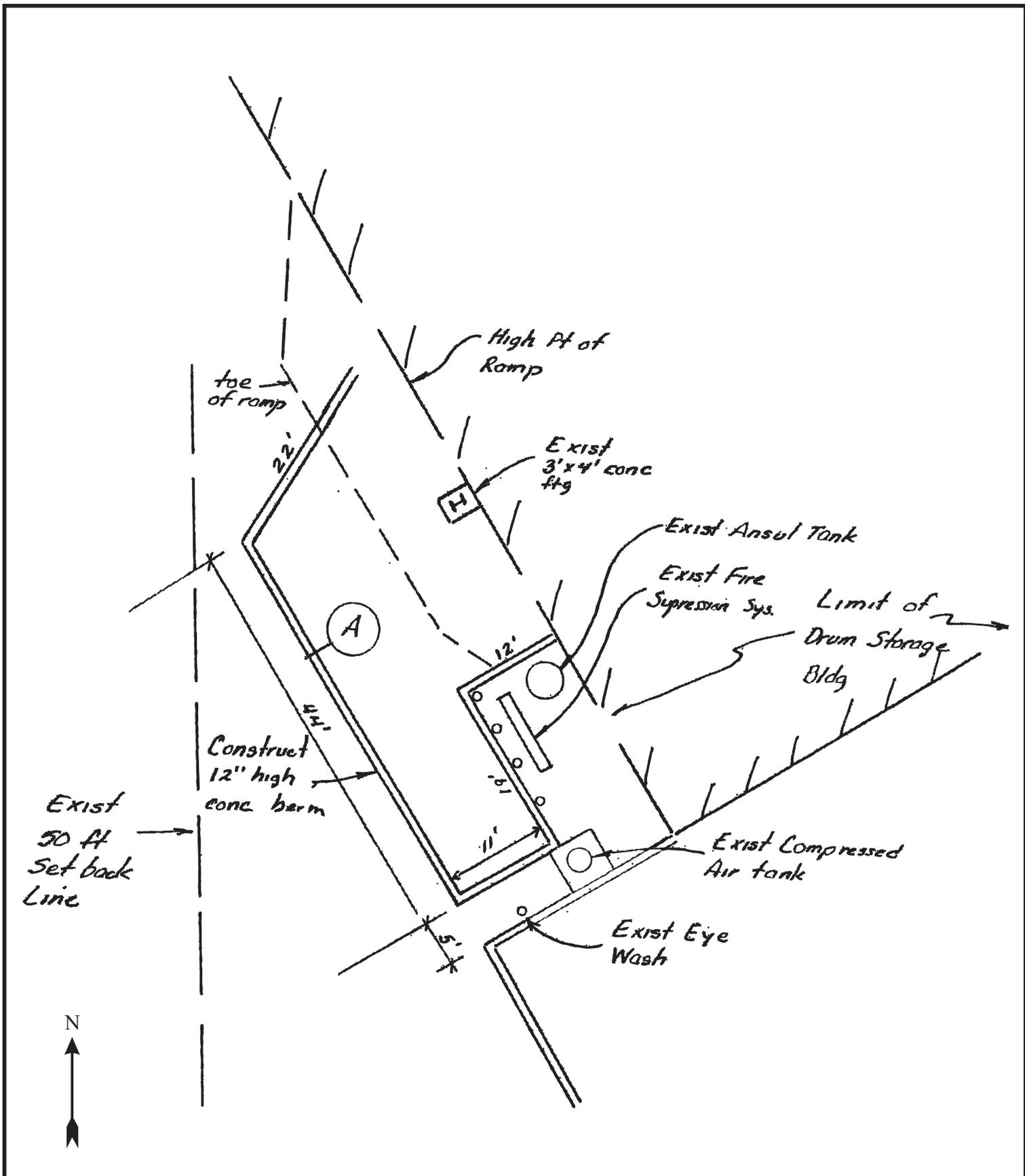
0 60 120  
 SCALE IN FEET

REV.	REVISION	APP BY.	DATE
1	Removed truck unloading areas 4 & 5	WK	8/03


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 ENGINEERING DEPARTMENT

ENHANCED TRUCK  
 SECONDARY  
 CONTAINMENT

Date: 08-19-02  
 Drawn By: R. Pignatti  
 Figure No.  
 D-8



**DRUM PUMPING AREA**

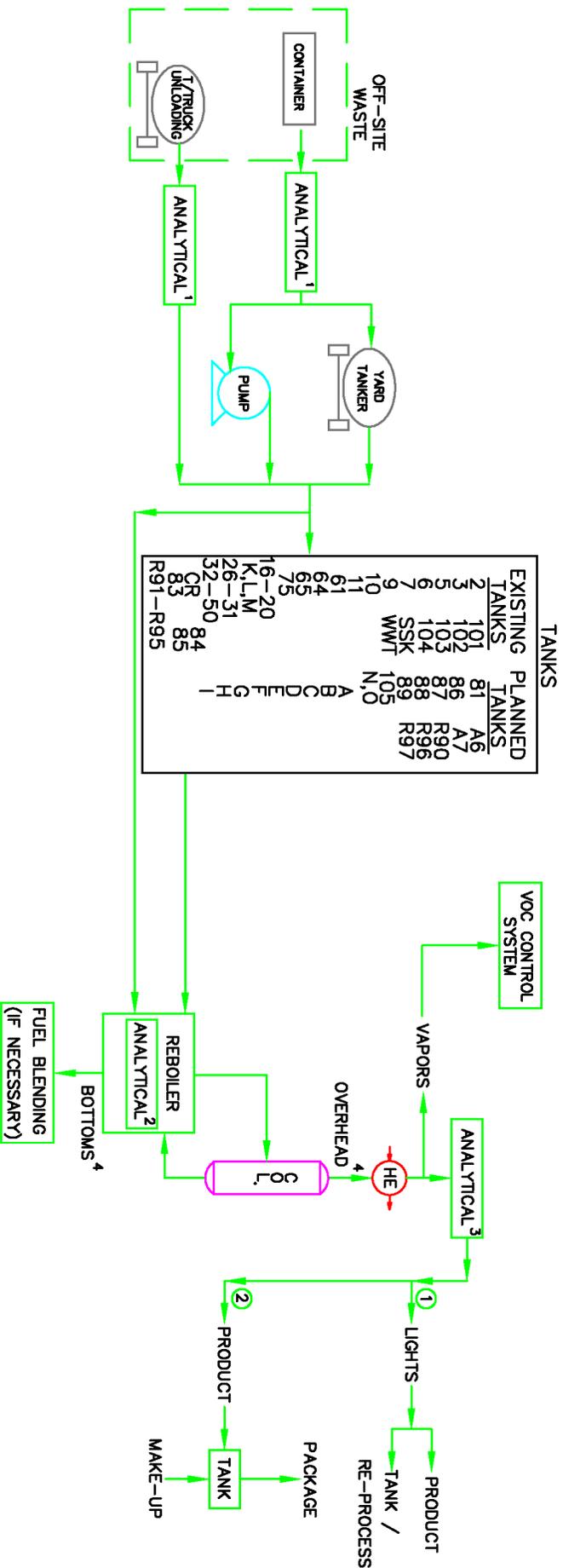
Romic Environmental Technologies Corp.  
 2081 Bay Road  
 East Palo Alto, California  
 Clayton Project No. 70-01789.00

FIGURE

D-9



# FRACTIONATION



## FOOTNOTES

1. For acceptance analysis requirements see Tables C-4 of Section C
2. pH, solvent screen
3. Varies per customer specification
4. See Section E1.1.4.1

- ① - FIRST PRODUCT RECOVERED
- ② - SECOND PRODUCT RECOVERED

I:\COMMON\PART-B-2000\PROCESS FLOW DIAGRAMS\ E-1

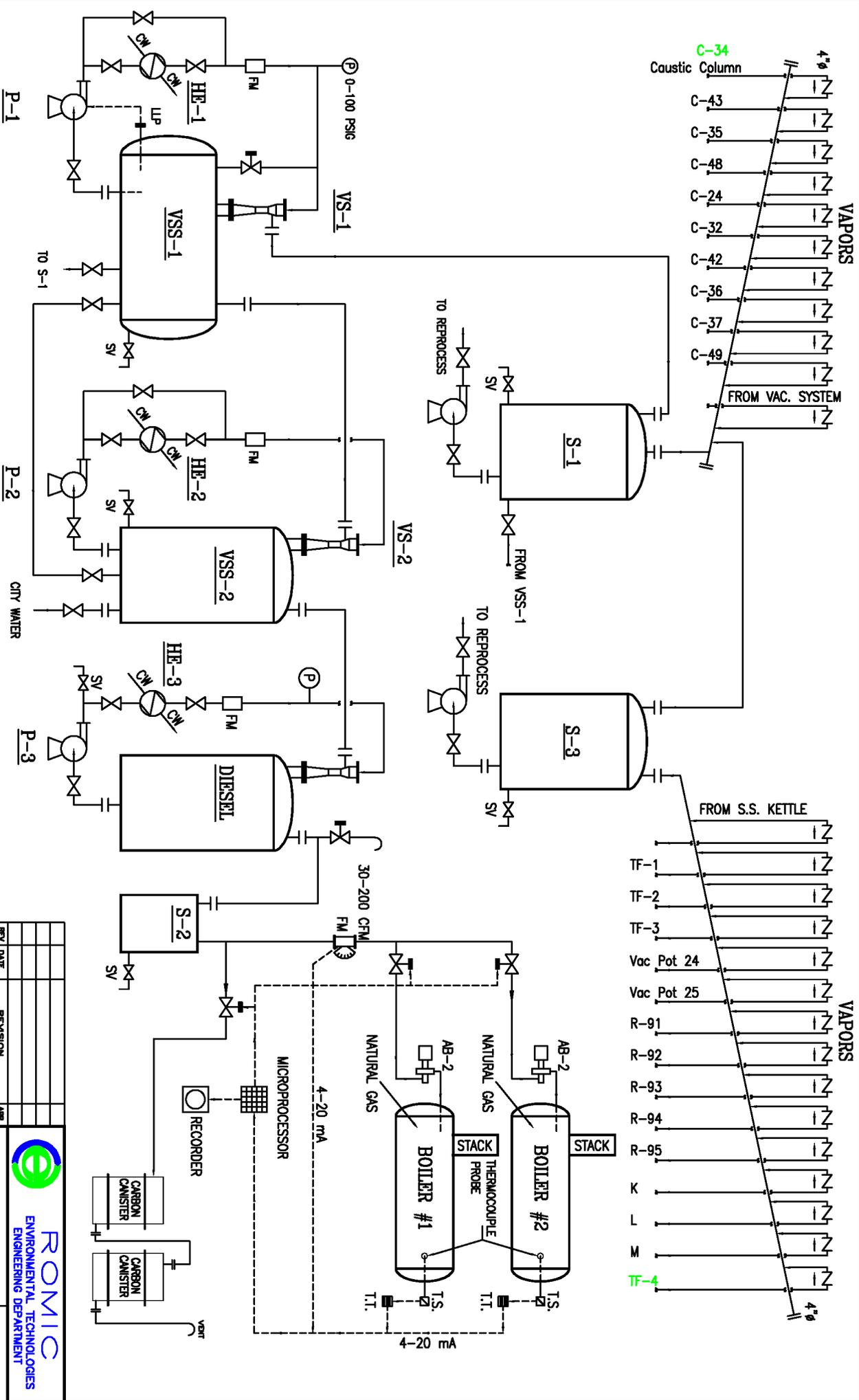
REV.	REVISION	APP. BY.	DATE
2	Moved Tanks A-I to Planned Tanks	KM	9/29/04
1	Removed Tank J and changed CC to CR	KM	7/14/04



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ENVIRONMENTAL TECHNOLOGIES  
ENGINEERING DEPARTMENT

SOLVENT RECOVERY  
FLOW DIAGRAM

Date: 06-06-01  
Drawn By: R. Pignatelli  
Figure No. E-1



NOTE:  
Green are proposed units

REV	DATE	REVISION	APP

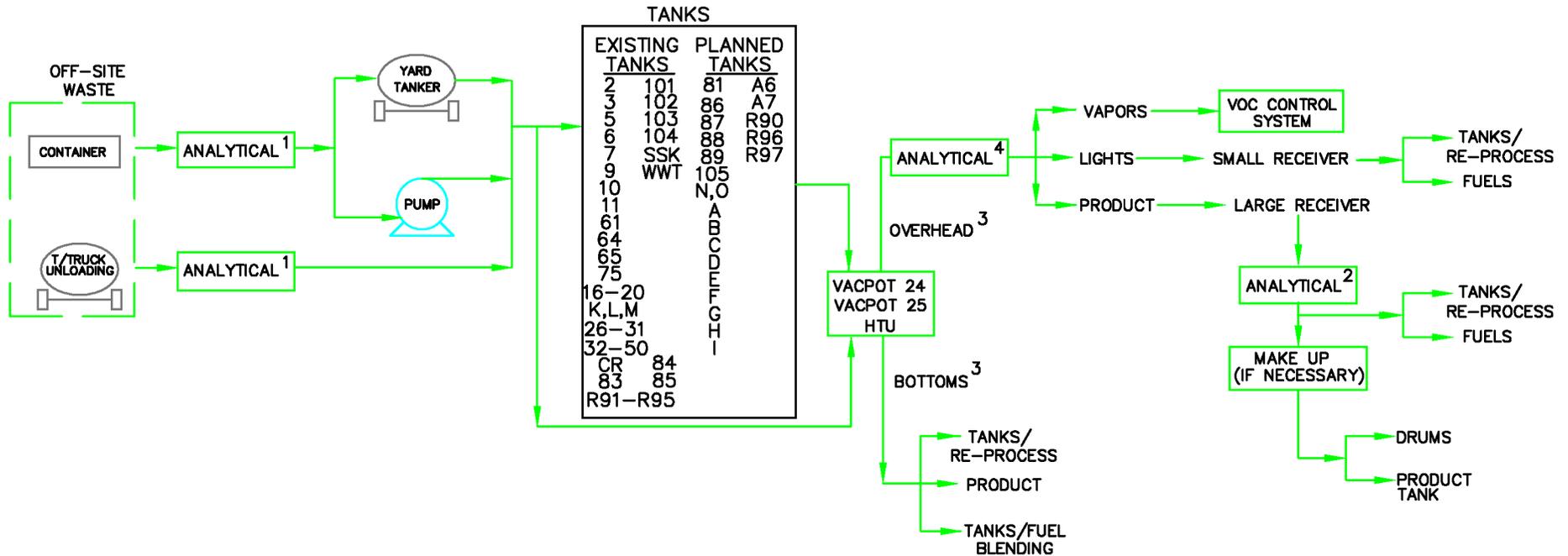


VOC SYSTEM  
FLOW DIAGRAM

DATE: 7-27-01  
DRAWING NO. E-2

DRAWN BY: ROBERT PIGNATTI

# VAC POT



## FOOTNOTES

1. For acceptance analysis requirements see Table C-4 of Section C
2. pH, solvent screen, specific gravity
3. See Section E1.2.4
4. Solvent screen or % water



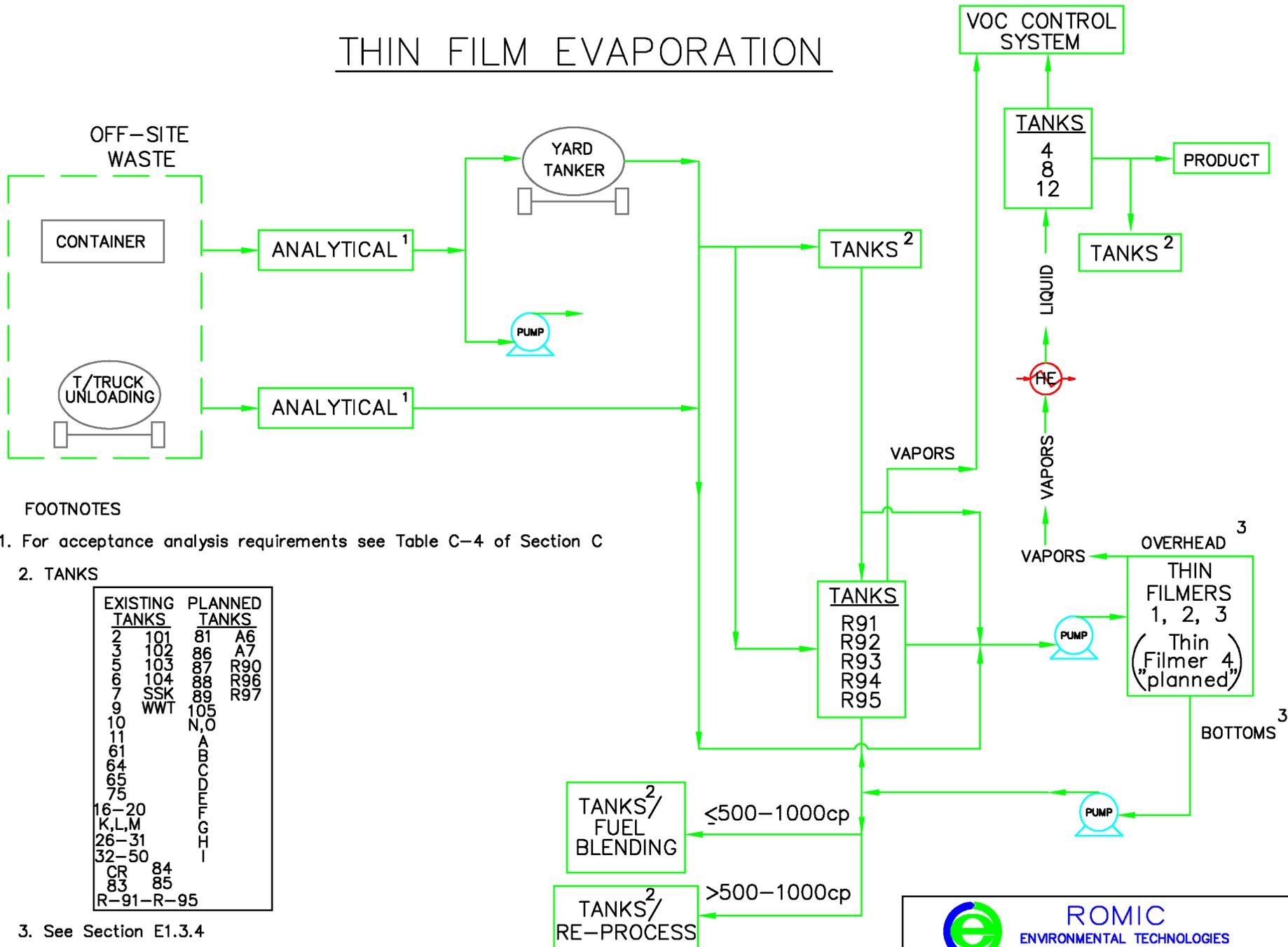
**ROMIC**  
ENVIRONMENTAL TECHNOLOGIES  
ENGINEERING DEPARTMENT

REV.	REVISION	APP. BY.	DATE
2	Moved Tanks A-I to Planned Tanks	KM	9/29/04
1	Removed Tank J and changed CC to CR	KM	7/14/04

SOLVENT RECOVERY  
FLOW DIAGRAM

Date: 06-06-01  
Drawn By: R. Pignatti  
Figure No.  
E-3

# THIN FILM EVAPORATION



**FOOTNOTES**

1. For acceptance analysis requirements see Table C-4 of Section C
2. TANKS

EXISTING TANKS	PLANNED TANKS
2	101
3	102
5	103
6	104
7	SSK
9	WWT
10	
11	
61	
64	
65	
75	
16-20	
K,L,M	
26-31	
32-50	
CR	84
83	85
R-91-R-95	
	81 A6
	86 A7
	87 R90
	88 R96
	89 R97
	105
	N,O
	A
	B
	C
	D
	E
	F
	G
	H
	I

3. See Section E1.3.4

REV.	REVISION	APP. BY.	DATE
2	Moved Tanks A-I to Planned Tanks	KM	9/29/04
1	Removed Tank J and changed CC to CR	KM	7/14/04



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ENVIRONMENTAL TECHNOLOGIES  
ENGINEERING DEPARTMENT

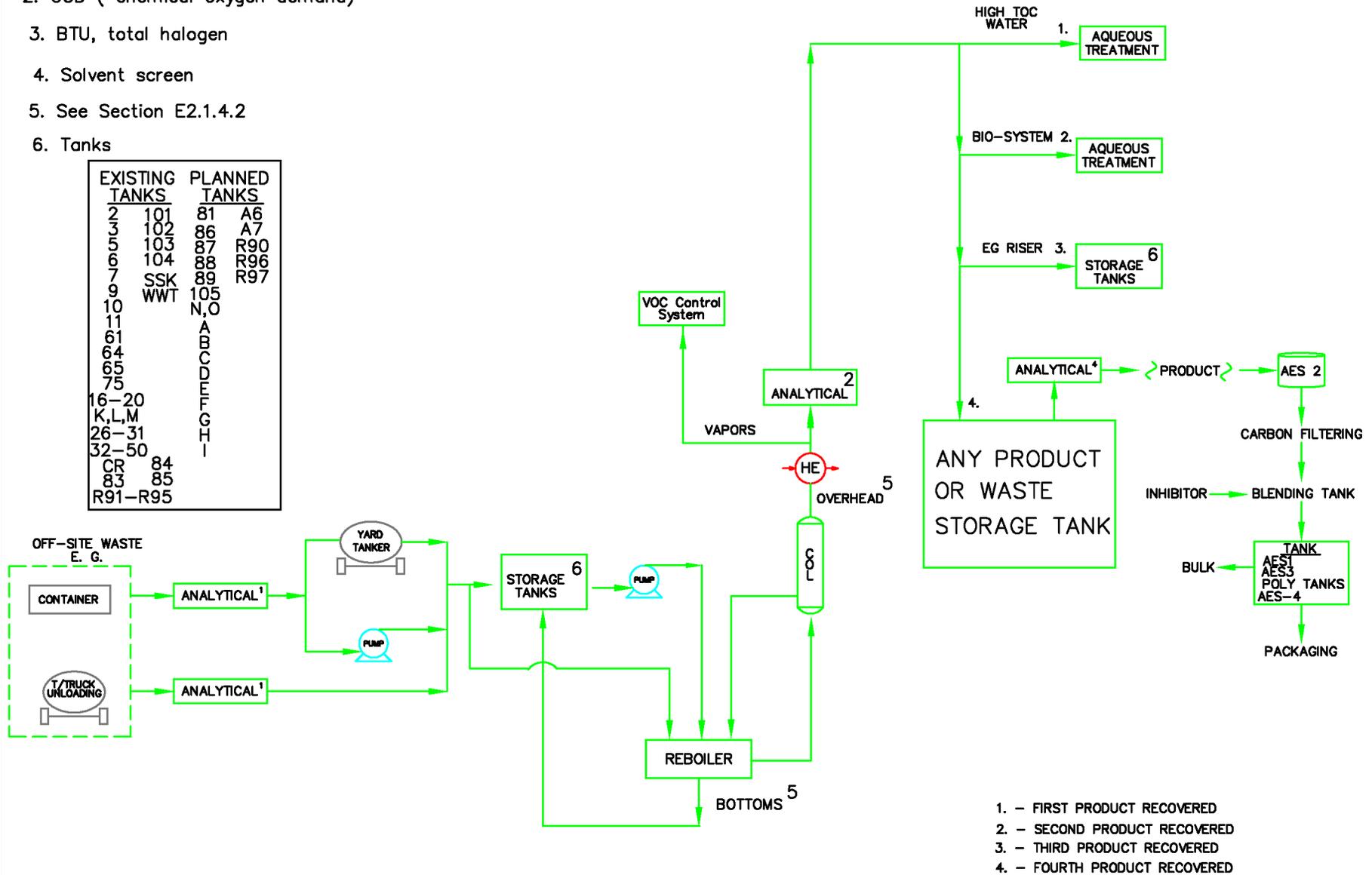
**SOLVENT RECOVERY FLOW DIAGRAM**

Date: 06-06-01
Drawn By: R. Pignatti
Figure No. E-4

FOOTNOTES

1. For acceptance analysis requirements see Table C-4 of Section C
2. COD ( chemical oxygen demand)
3. BTU, total halogen
4. Solvent screen
5. See Section E2.1.4.2
6. Tanks

EXISTING TANKS	PLANNED TANKS
2	101
3	102
5	103
6	104
7	SSK
9	WWT
10	
11	
61	
64	
65	
75	
16-20	
K,L,M	
26-31	
32-50	
CR	84
83	85
R91-R95	
	81
	86
	87
	88
	89
	105
	N,O
	A
	B
	C
	D
	E
	F
	G
	H
	I



1. - FIRST PRODUCT RECOVERED
2. - SECOND PRODUCT RECOVERED
3. - THIRD PRODUCT RECOVERED
4. - FOURTH PRODUCT RECOVERED

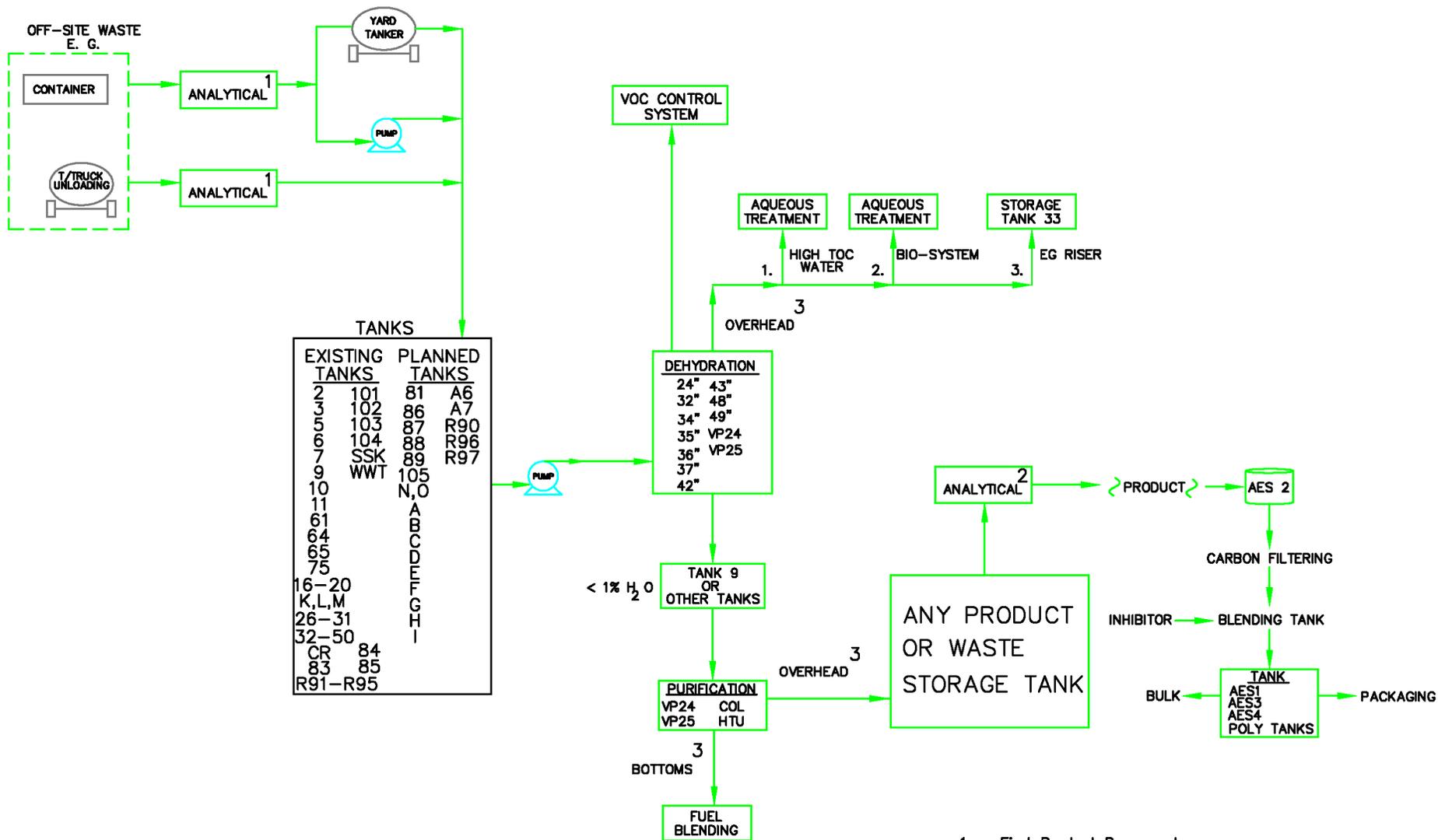


**ROMIC**  
 ENVIRONMENTAL TECHNOLOGIES  
 ENGINEERING DEPARTMENT

REV.	REVISION	APP. BY.	DATE
2	Moved Tanks A-I to Planned Tanks	KM	9/29/04
1	Removed Tank J and changed CC to CR	KM	7/14/04

ETHYLENE GLYCOL  
 RECOVERY  
 C-43 PROCESS

Date: 06-06-01  
 Drawn By: R. Pignatti  
 Figure No.  
 E-5



EXISTING TANKS		PLANNED TANKS	
2	101	81	A6
3	102	86	A7
5	103	87	R90
6	104	88	R96
7	SSK	89	R97
9	WWT	105	N <sub>2</sub> O
10			A
11			B
61			C
64			D
65			E
75			F
16-20			G
K,L,M			H
26-31			I
32-50			
CR	84		
83	85		
R91-R95			

**FOOTNOTES**

- For acceptance analysis requirements see Table C-4 of Section C
- 2. Solvent screen
- 3. See Section E2.1.4.3

- 1. - First Product Recovered
- 2. - Second Product Recovered
- 3. - Third Product Recovered

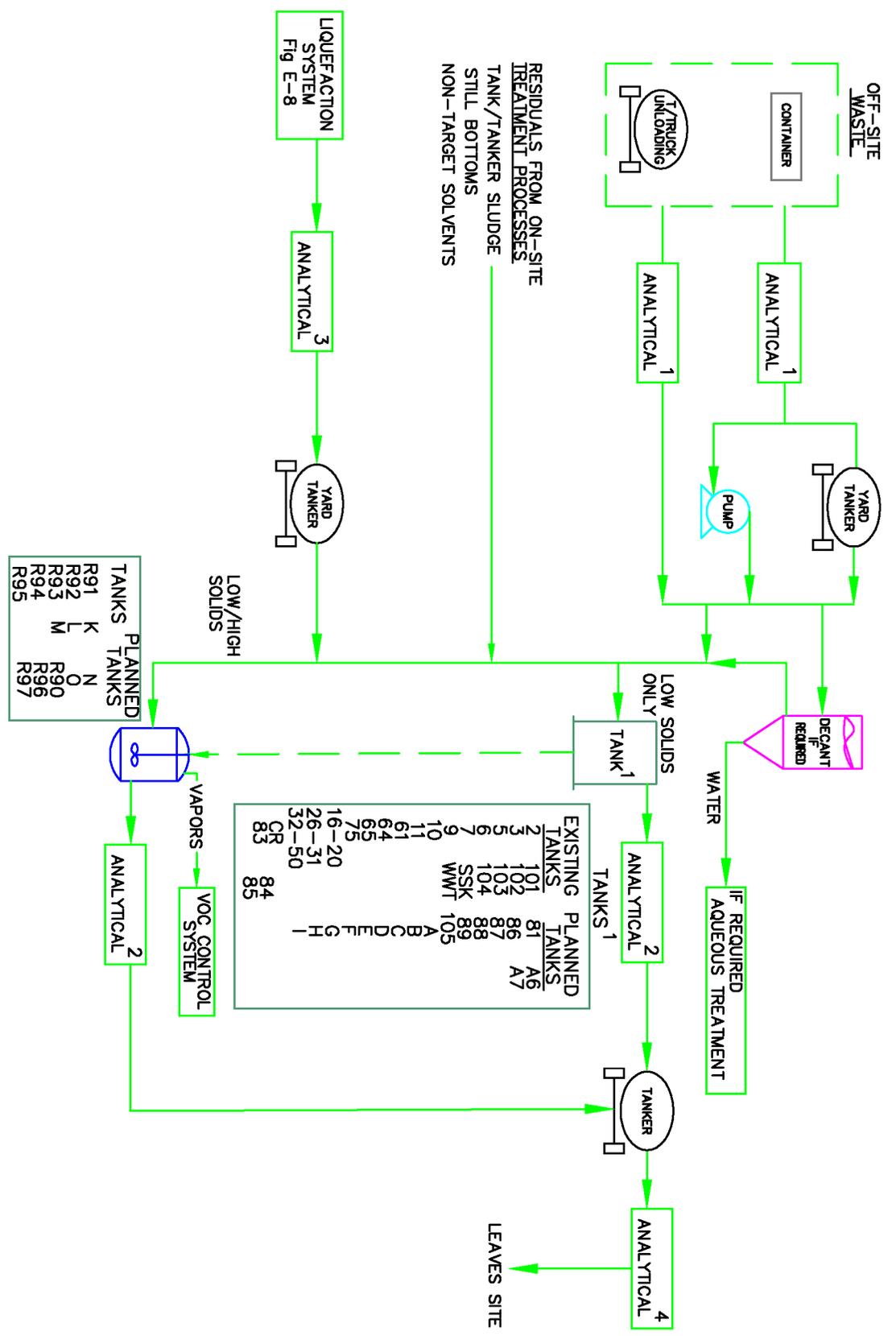
REV.	REVISION	APP. BY.	DATE
2	Moved Tanks A-I to Planned Tanks	KM	9/29/04
1	Removed Tank J and changed CC to CR	KM	7/14/04



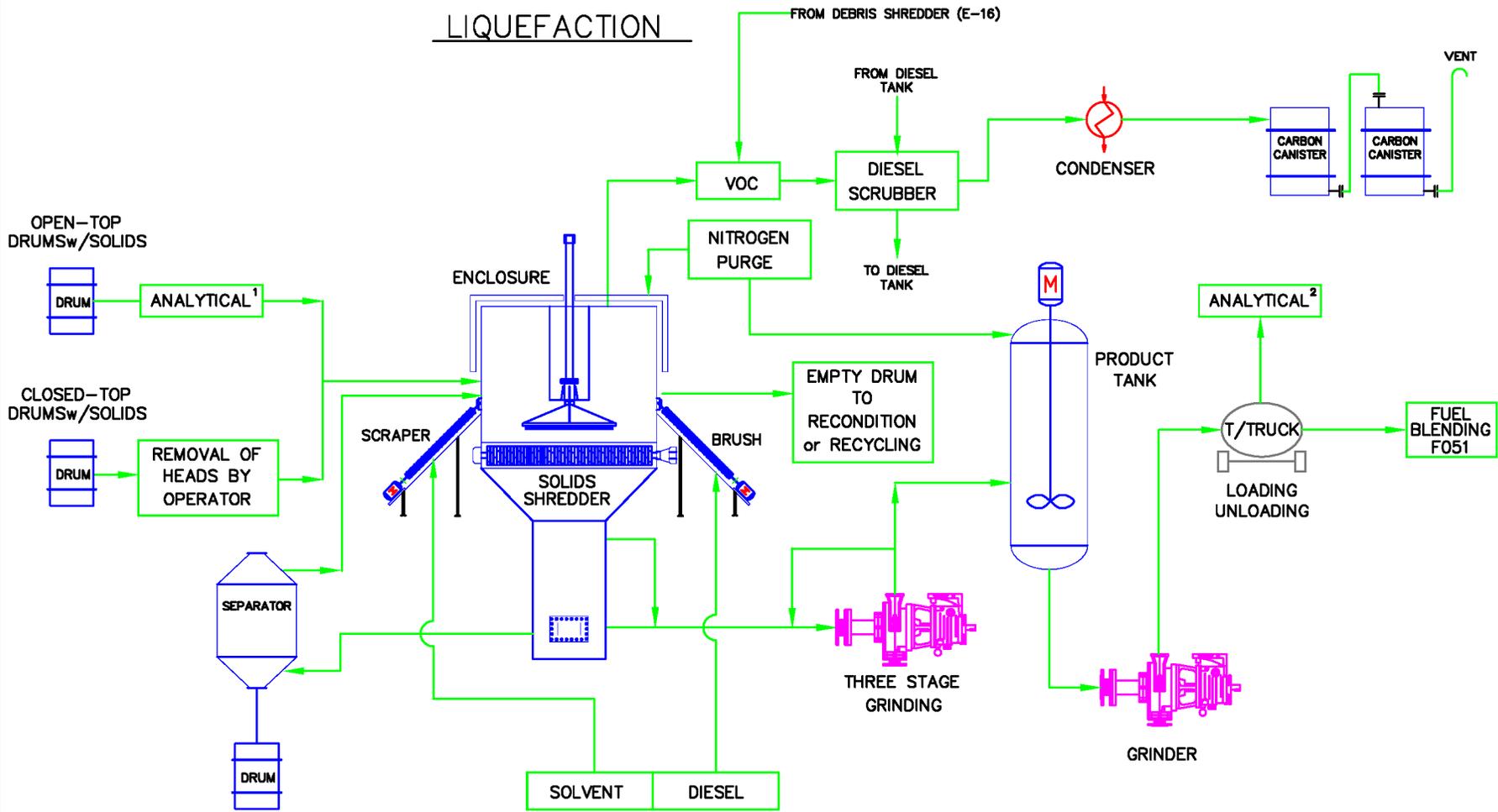
**ROMIC**  
ENVIRONMENTAL TECHNOLOGIES  
ENGINEERING DEPARTMENT

**ETHYLENE GLYCOL  
RECOVERY  
MULTI STAGE PROCESS**

Date: 06-06-01	Drawn By: R. Pignatti
Figure No. E-6	



# LIQUEFACTION



## FOOTNOTES

1. For acceptance analysis requirements see Table C-4 of Section C
2. BTU, pH, PCB's

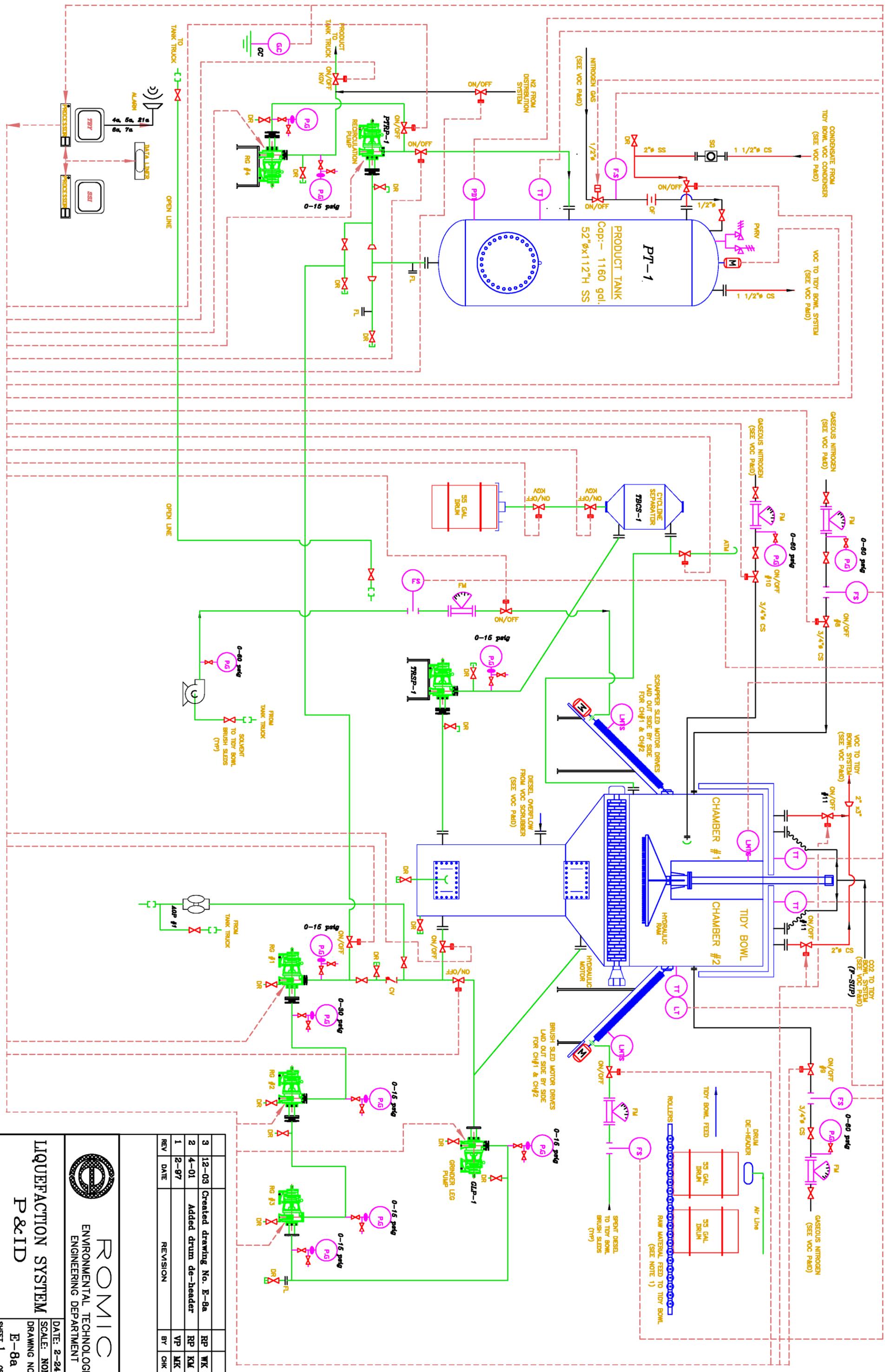
REV	DATE	REVISION	APP



LIQUEFACTION  
FLOW DIAGRAM

DATE: 7-26-01  
SCALE: NONE  
DRAWING NO.  
E-8

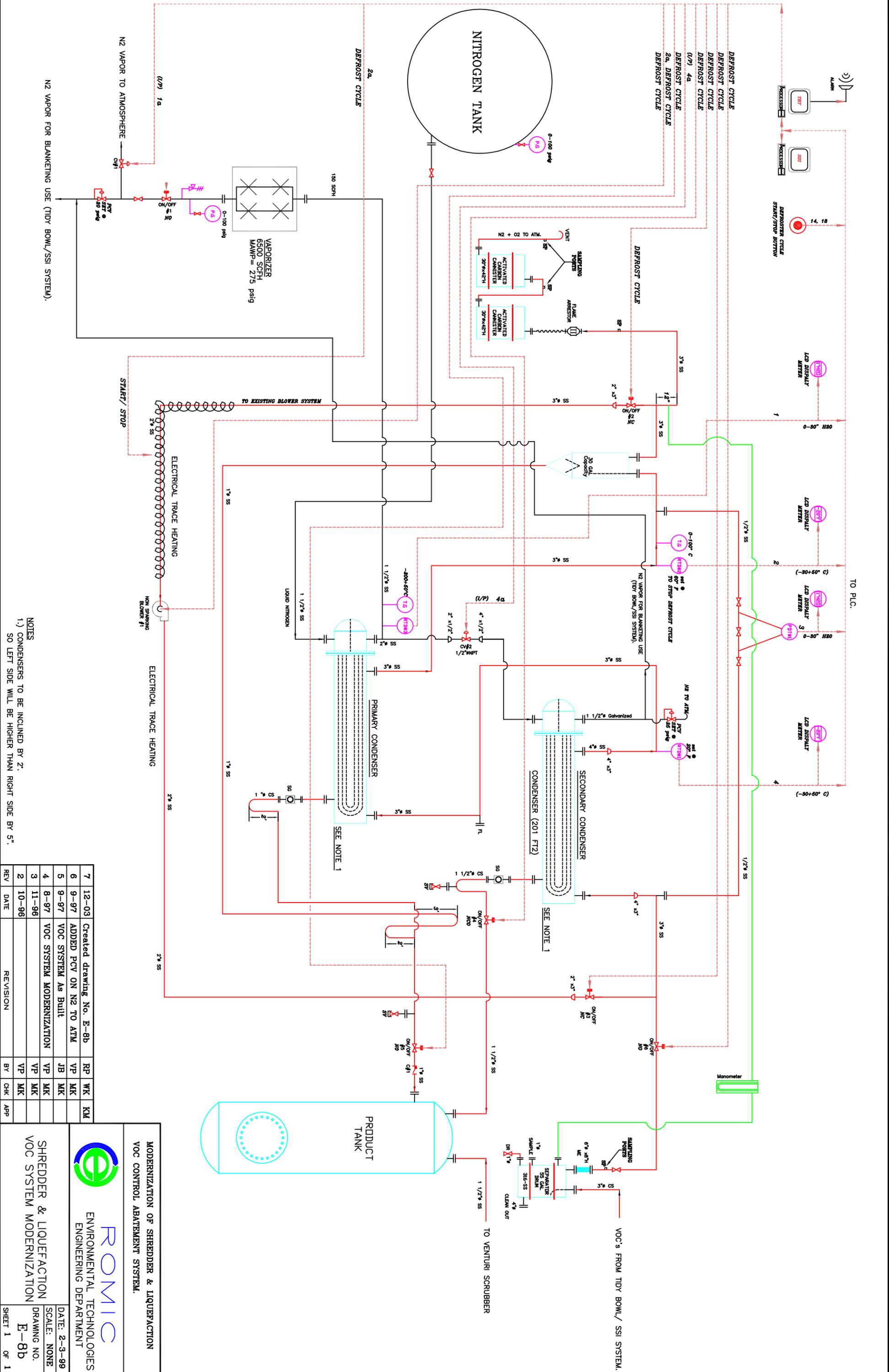
DRAWN BY: ROBERT PIGNATTI



REV	DATE	REVISION	BY	CHK	APP
3	12-03	Created drawing No. E-8a	RP	WK	KM
2	4-01	Added drum de-header	RP	KM	
1	2-97		VP	MK	



**LIQUEFACTION SYSTEM**  
P&ID



NOTES  
 1.) CONDENSERS TO BE INCLINED BY 2°.  
 SO LEFT SIDE WILL BE HIGHER THAN RIGHT SIDE BY 5".

REV	DATE	REVISION	BY	CHK	APP
7	12-03	Created drawing No. E-8b	RP	WK	KJA
6	9-97	ADDED PCV ON N2 TO ATM	VP	MK	
5	9-97	VOC SYSTEM As Built	JB	MK	
4	8-97	VOC SYSTEM MODERNIZATION	VP	MK	
3	11-96		VP	MK	
2	10-96		VP	MK	

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 ENGINEERING DEPARTMENT

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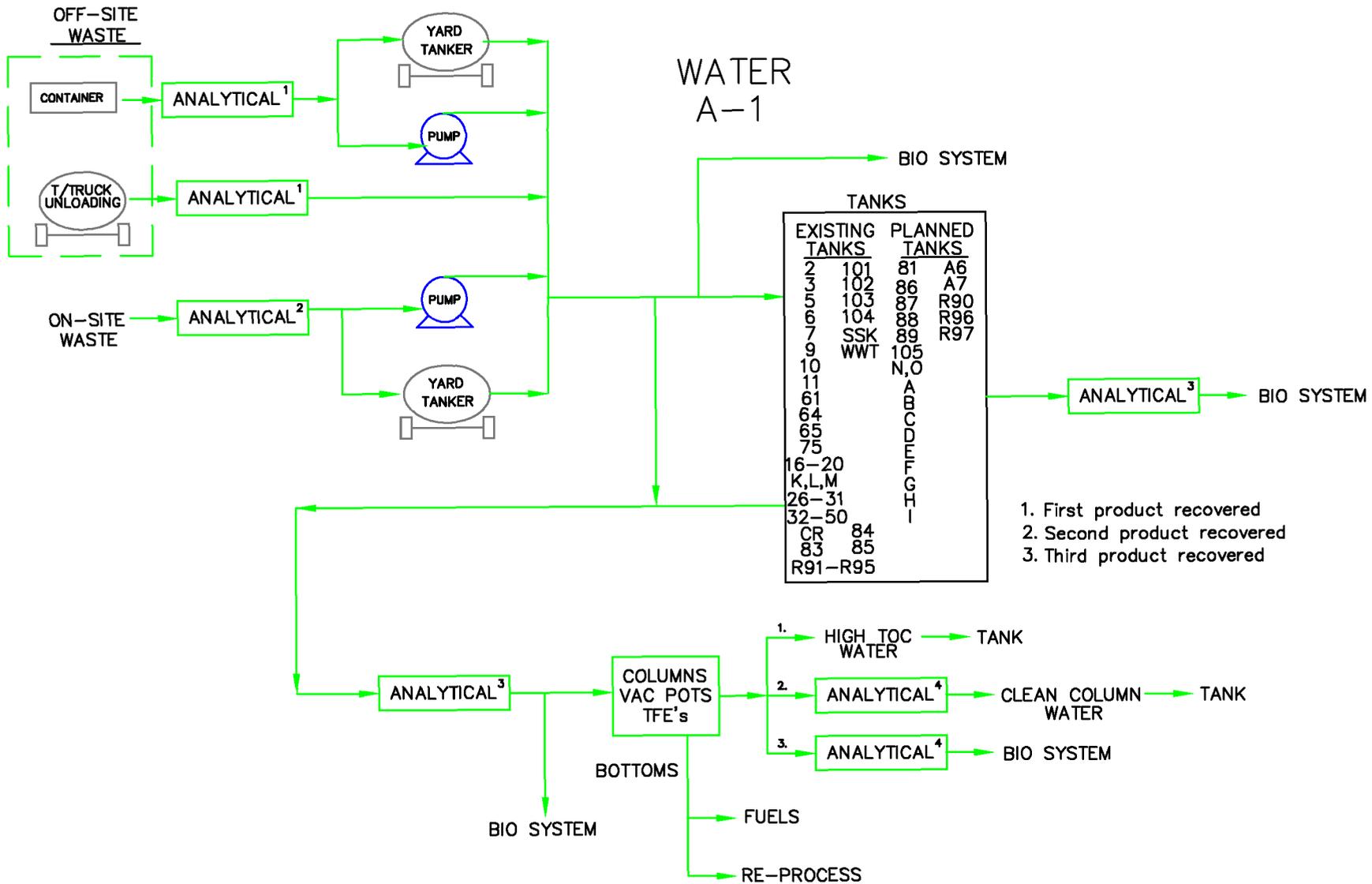
MODERNIZATION OF SHREDDER & LIQUEFACTION  
 VOC CONTROL ABATEMENT SYSTEM.

---

SHREDDER & LIQUEFACTION  
 VOC SYSTEM MODERNIZATION

---

DATE: 2-3-99  
 SCALE: NONE  
 DRAWING NO. E-8b  
 SHEET 1 OF 1



FOOTNOTES

1. For acceptance analysis requirements see Table C-4 of Section C
2. pH, cyanide, solvent screen
3. pH, metals, cyanide screen, solvent screen
4. COD (chemical oxygen demand)

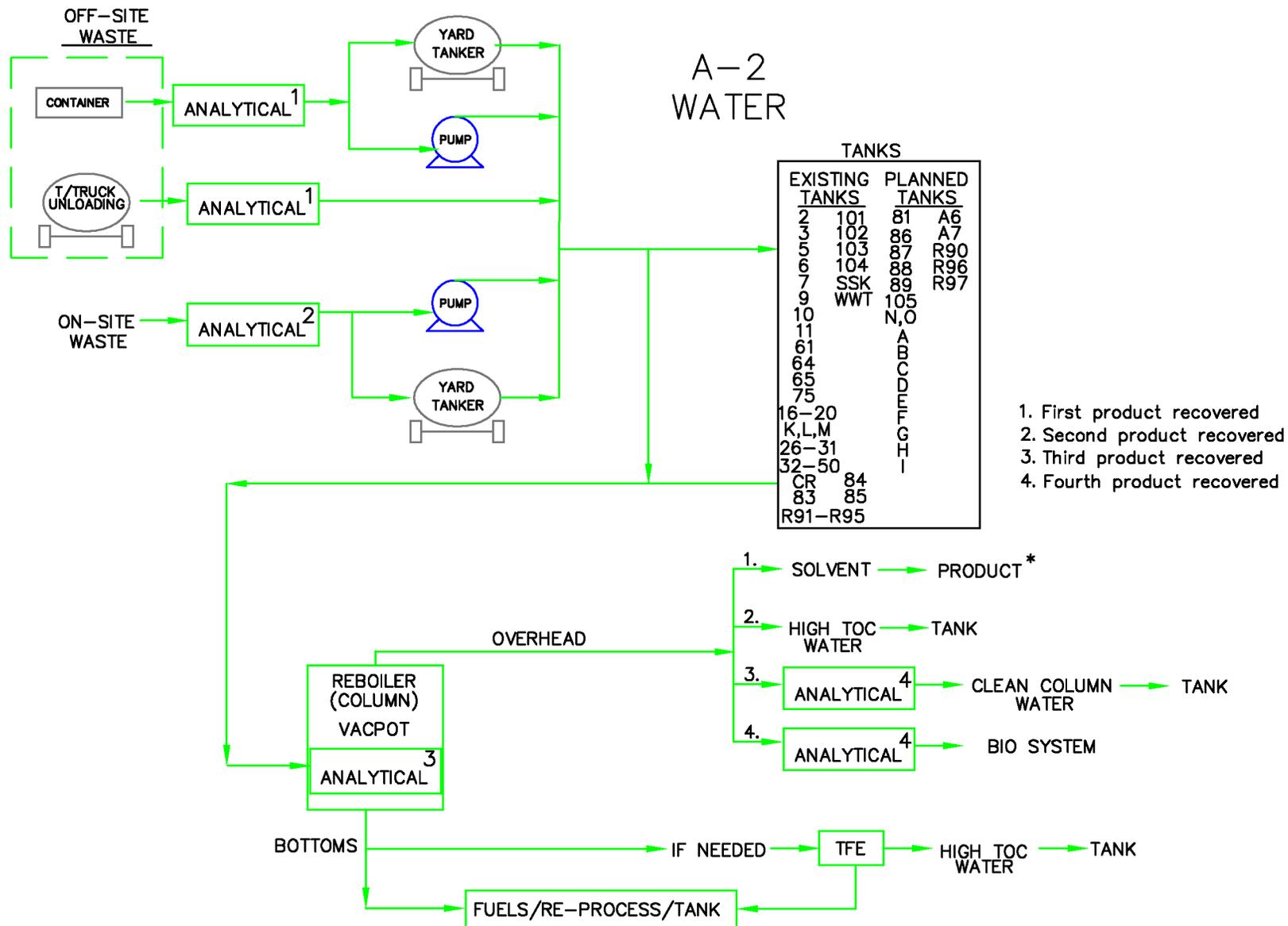


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ENVIRONMENTAL TECHNOLOGIES  
ENGINEERING DEPARTMENT

REV.	REVISION	APP. BY.	DATE
2	Moved Tanks A-I to Planned Tanks	KM	9/29/04
1	Removed Tank J and changed CC to CR	KM	7/14/04

WASTEWATER TREATMENT  
FLOW DIAGRAM

Date: 06-06-01  
Drawn By: R. Pignatti  
Figure No. E-9



**FOOTNOTES**

1. For acceptance analysis requirements see Table C-4 of Section C
  2. pH, cyanide screen, solvent screen
  3. Metals, COD (chemical oxygen demand)
  4. COD
- \* Used in Liquefaction Process

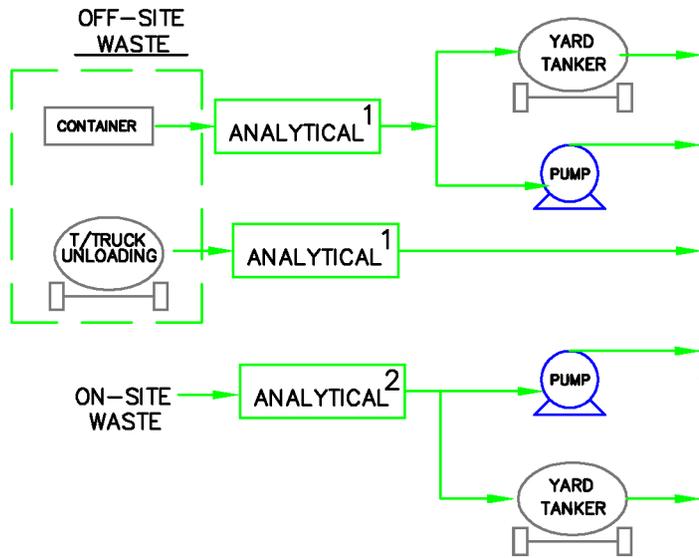


REV.	REVISION	APP. BY.	DATE
2	Moved Tanks A-I to Planned Tanks	KM	9/29/04
1	Removed Tank J and changed CC to CR	KM	7/14/04

**AQUEOUS TREATMENT  
FLOW DIAGRAM**

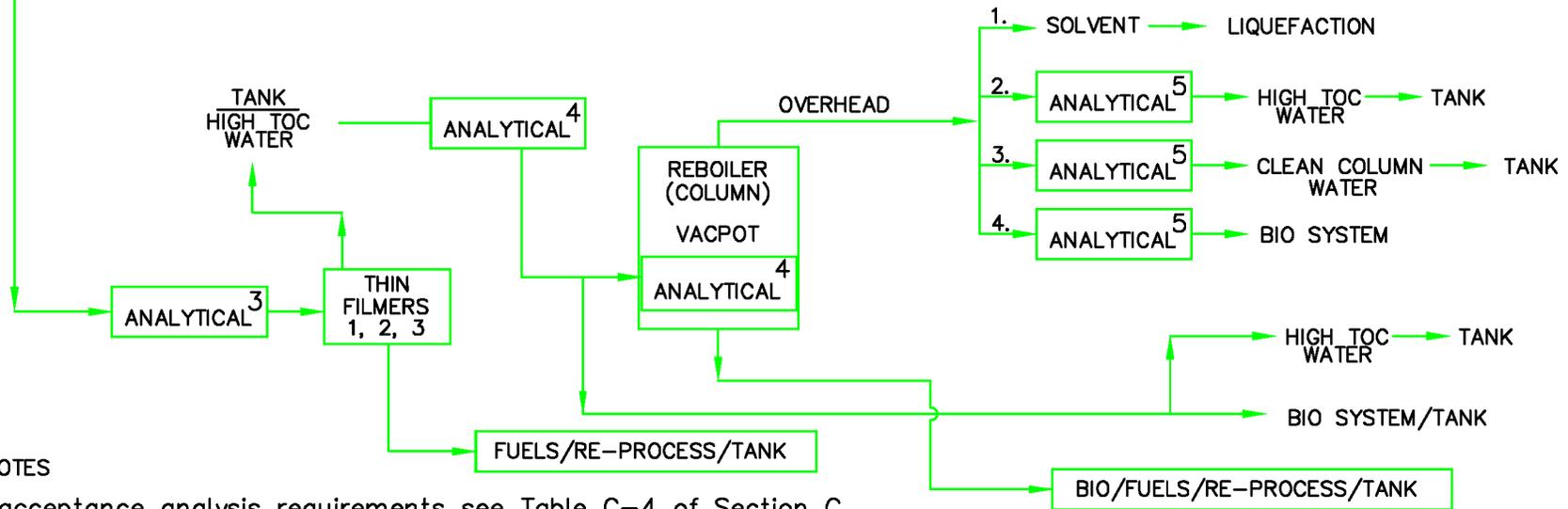
Date: 06-06-01  
 Drawn By: R. Pignatti  
 Figure No.  
 E-10

# A-3 WATER



TANKS			
EXISTING TANKS		PLANNED TANKS	
2	101	81	A6
3	102	86	A7
5	103	87	R90
6	104	88	R96
7	SSK	89	R97
9	WWT	105	
10		N,O	
11		A	
61		B	
64		C	
65		D	
75		E	
16-20		F	
K,L,M		G	
26-31		H	
32-50		I	
CR	84		
83	85		
R91-R95			

1. First product recovered
2. Second product recovered
3. Third product recovered
4. Fourth product recovered



### FOOTNOTES

1. For acceptance analysis requirements see Table C-4 of Section C
2. pH, cyanide screen, oxidizer screen, solvent screen
3. pH, cyanide screen, solvent screen, metals
4. Metals, COD (chemical oxygen demand)
5. COD

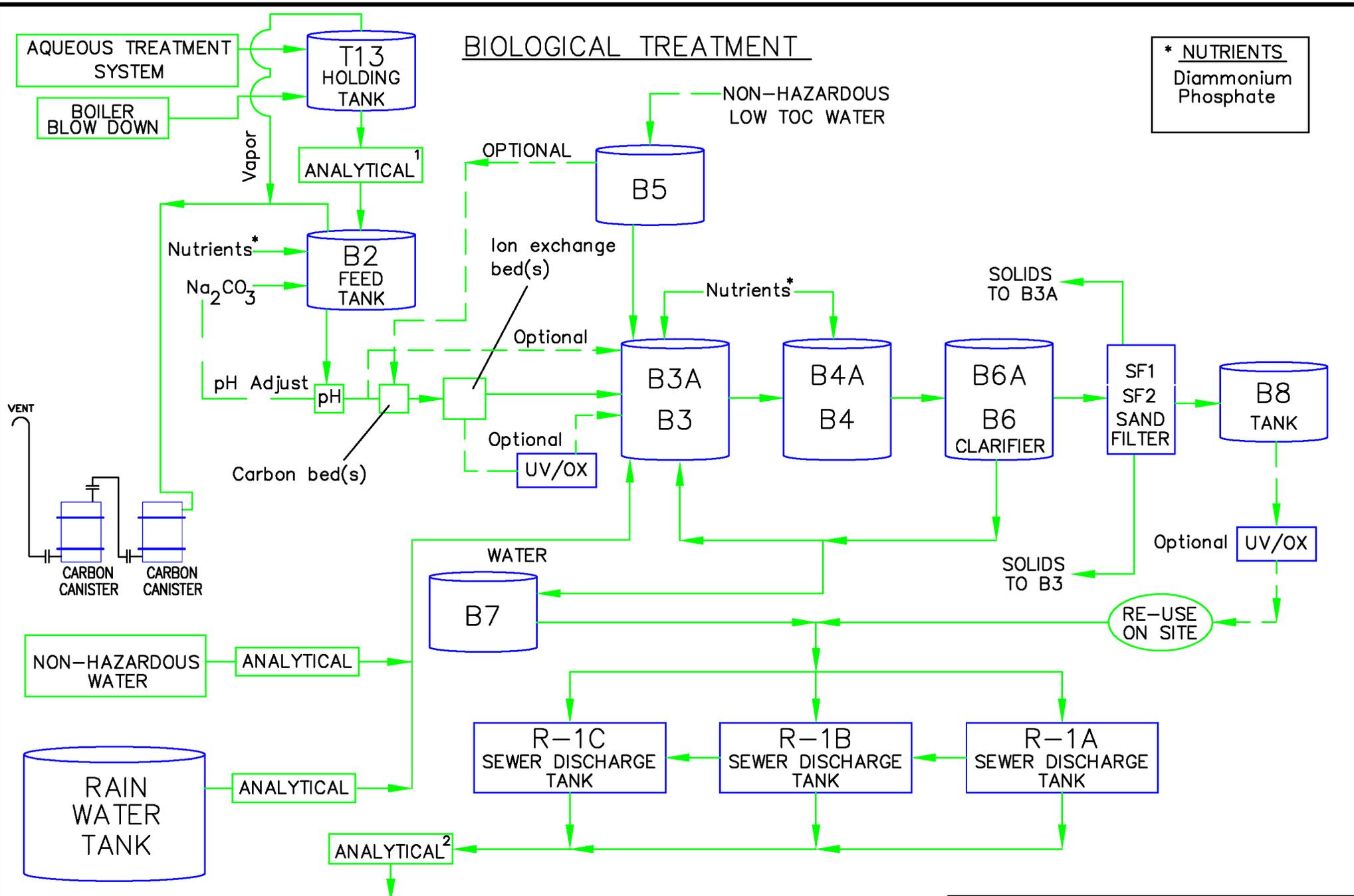


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ENVIRONMENTAL TECHNOLOGIES  
ENGINEERING DEPARTMENT

## AQUEOUS TREATMENT FLOW DIAGRAM

Date: 06-06-01  
Drawn By: R. Pignatti  
Figure No.  
E-11

REV.	REVISION	APP. BY.	DATE
2	Moved Tanks A-I to Planned Tanks	KM	9/29/04
1	Removed Tank J and changed CC to CR	KM	7/14/04



**FOOTNOTES**

1. Phenols, cyanide, pH, Total Toxic Organics/Single Toxic Organics, metals
2. Metals, total cyanide, total phenol, pH, Total Toxic Organics/Single Toxic Organics

RWQCP = REGIONAL WATER QUALITY CONTROL PLANT

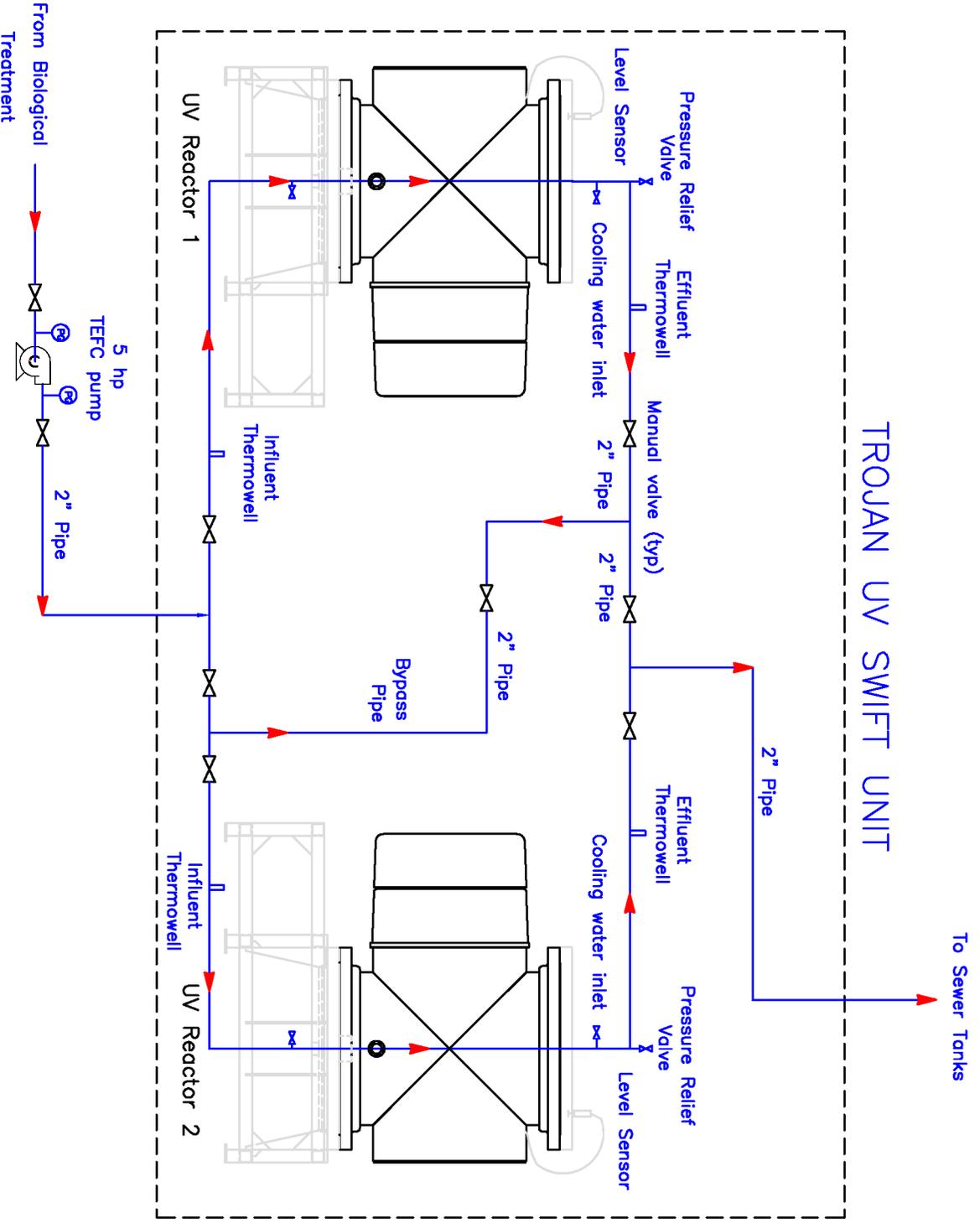


REV.	REVISION	APP. BY.	DATE
2	Add UV OX as Bio Inlet option	K.M.	6/04
3	Write Total Toxic Organics	RTP	3/05

**BIOLOGICAL TREATMENT FLOW DIAGRAM**

Date: 06-06-01  
Redrawn By: R Pignatti  
Figure No. E-12

# TROJAN UV SWIFT UNIT



REV	DATE	REVISION	BY	CHK	APP
0	6/04				

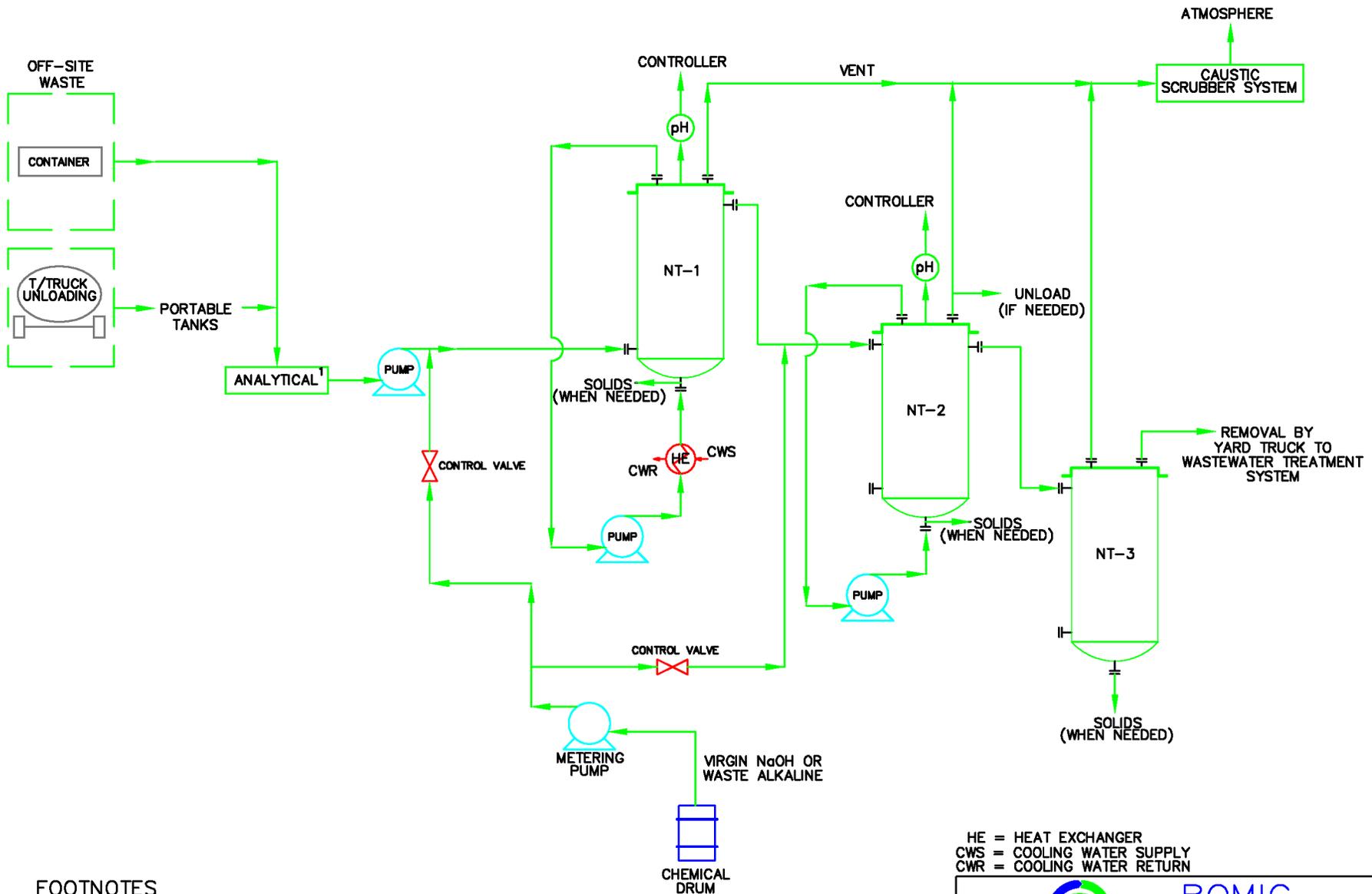
DESIGN BY: ROBERT S. PERAZICH



UV OX  
P&ID

DATE: 06/13/04  
SCALE: NONE  
DRAWING NO.  
Figure E-12a  
SHEET 1 OF 1

# NEUTRALIZATION SYSTEM



HE = HEAT EXCHANGER  
 CWS = COOLING WATER SUPPLY  
 CWR = COOLING WATER RETURN

**FOOTNOTES**

1. For acceptance analysis requirements see Table C-4 of Section C



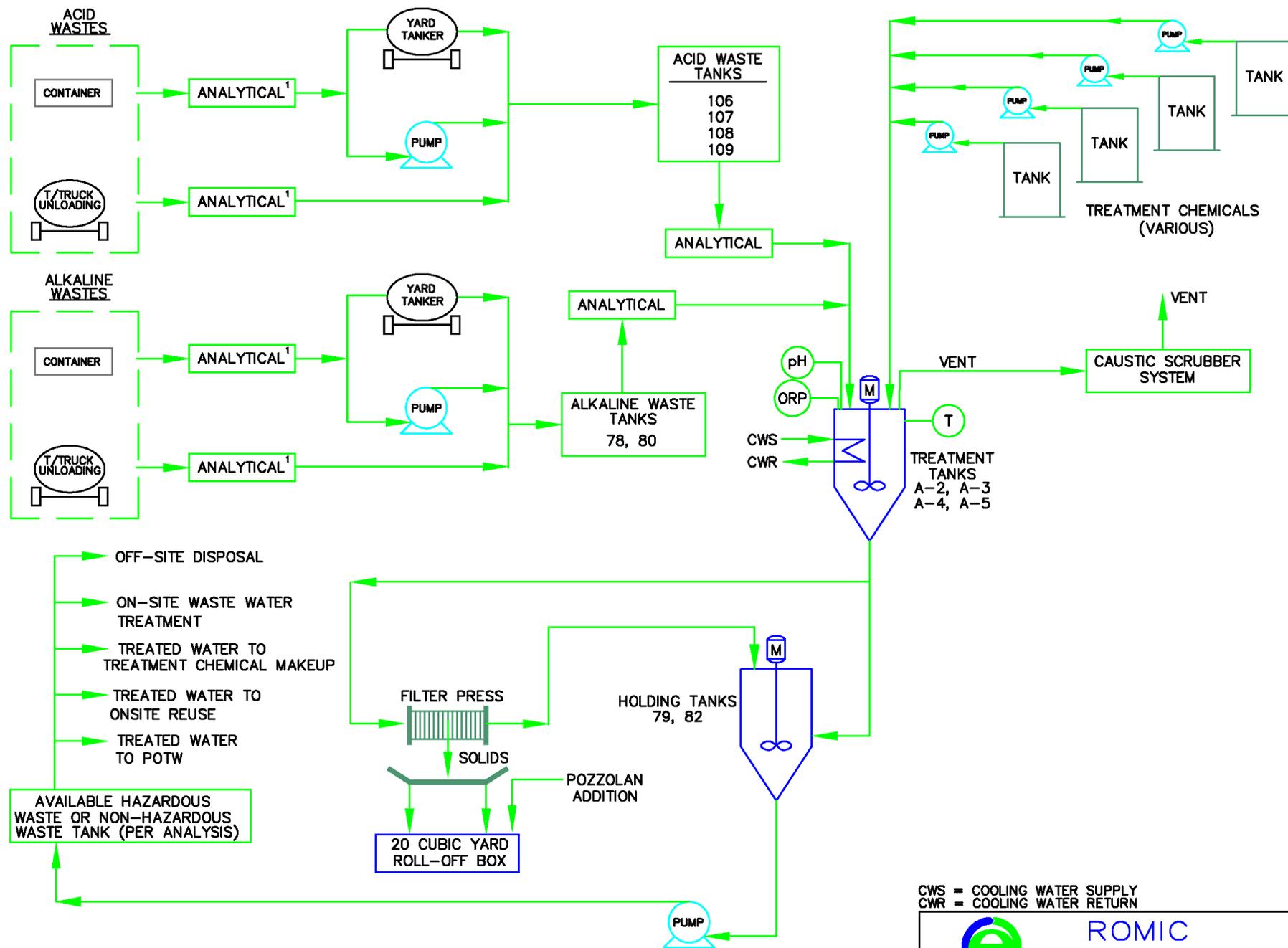
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 ENVIRONMENTAL TECHNOLOGIES  
 ENGINEERING DEPARTMENT

REV.	REVISION	APP. BY.	DATE

**NEUTRALIZATION SYSTEM  
 FLOW DIAGRAM**

Date: 07-20-01  
 Drawn By: L. Espinoza  
 Figure No.  
 E-13

# INORGANIC TREATMENT SYSTEM



CWS = COOLING WATER SUPPLY  
CWR = COOLING WATER RETURN



**ROMIC**  
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**FOOTNOTES**

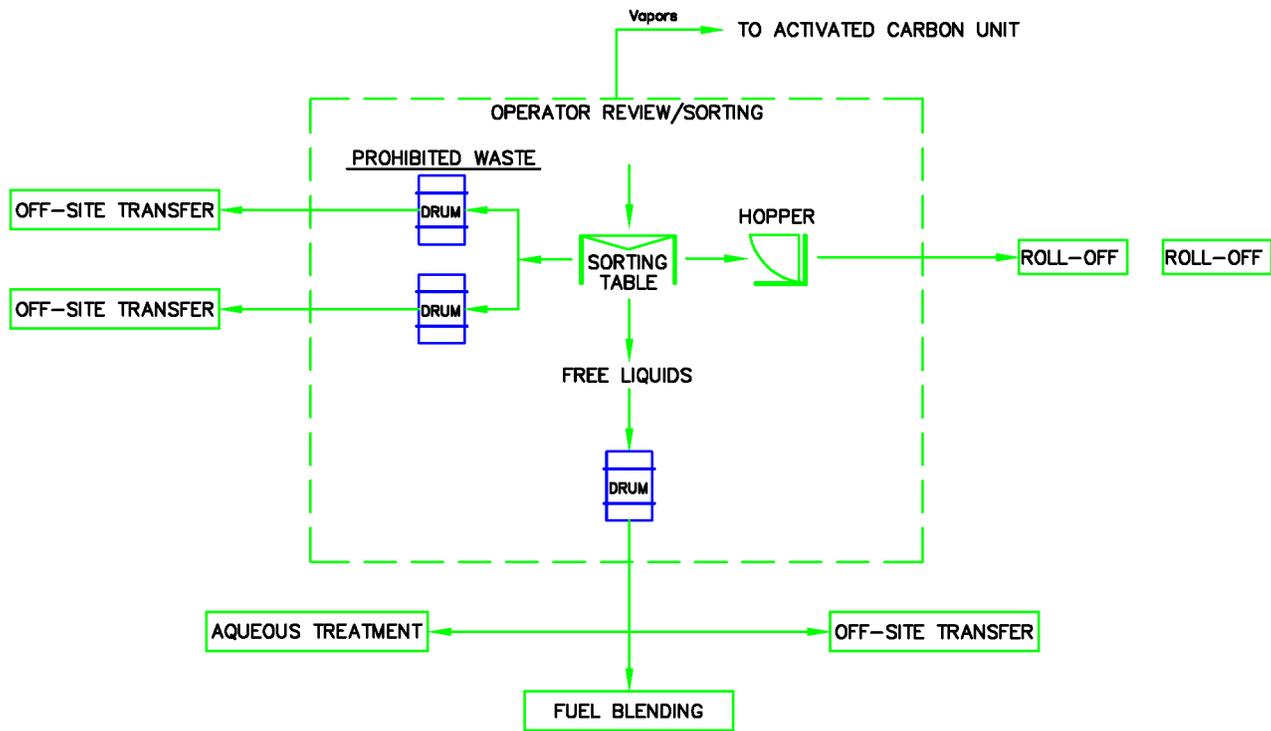
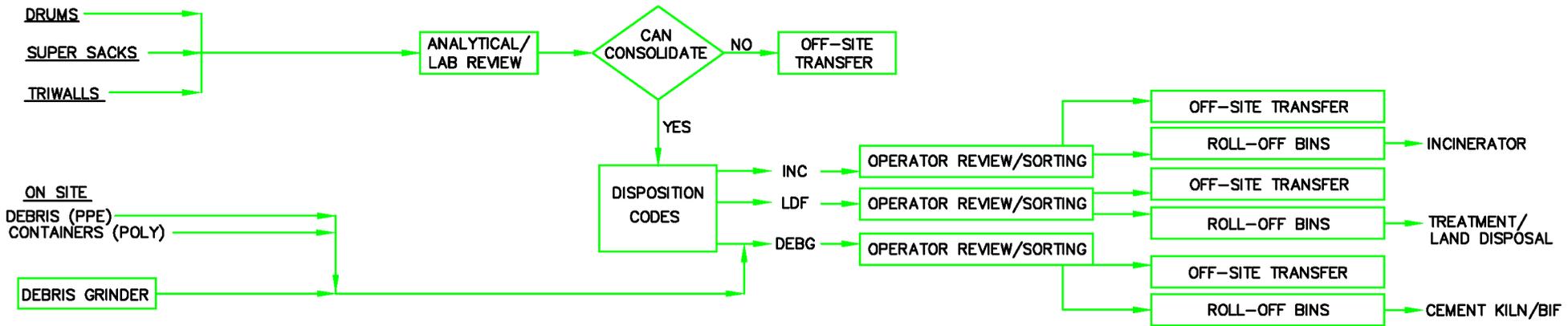
For acceptance analysis requirements see Table C-4 of Section C

I:\COMMON\PART-B-2000\PROCESS FLOW DIAGRAMS\ E-14

REV.	REVISION	APP.	DATE

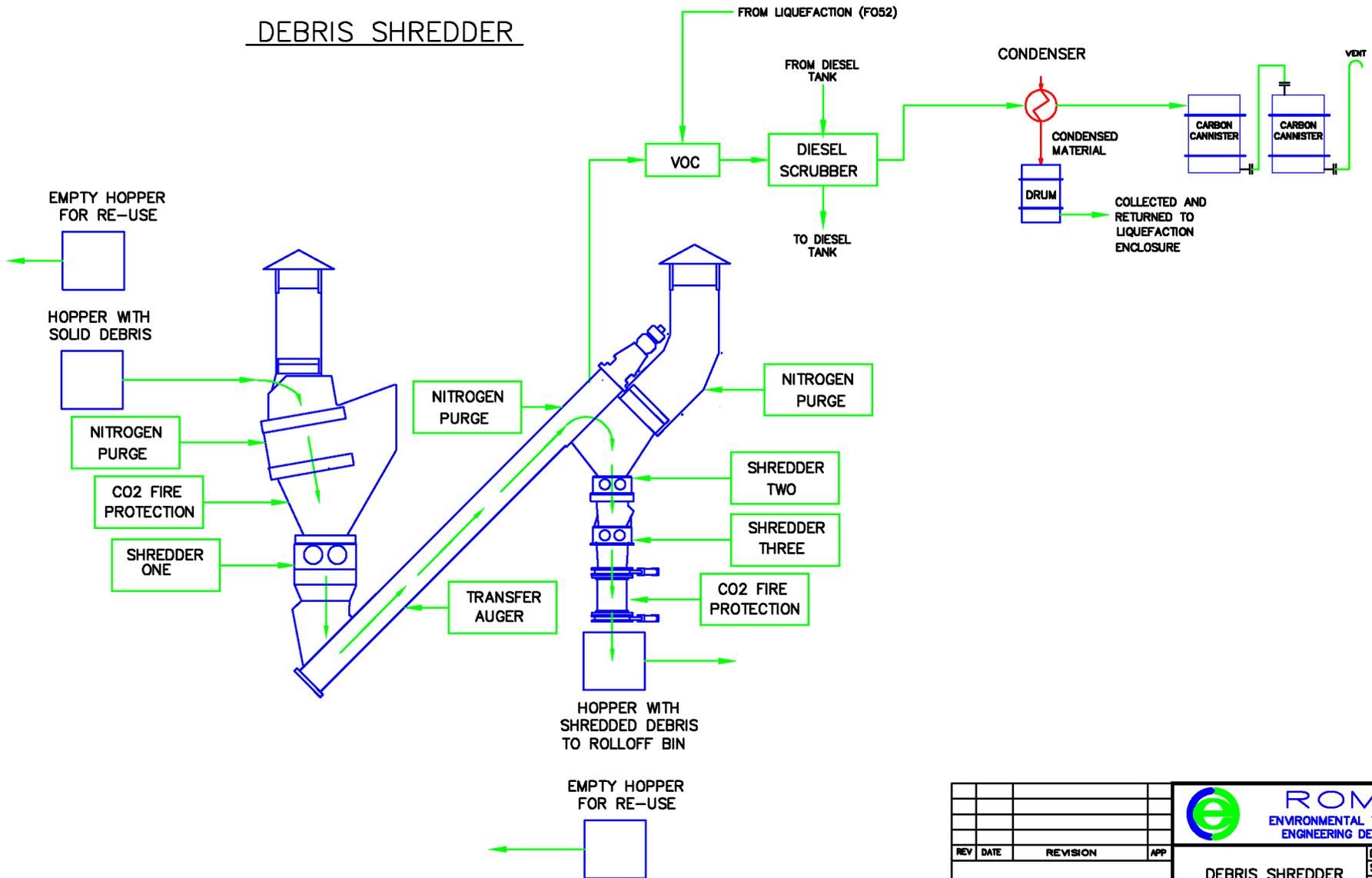
**INORGANIC  
TREATMENT SYSTEM  
(PLANNED)**

Date: 07-23-01  
Drawn By: L. Espinoza  
Figure No.  
E-14



			 <b>ROMIC</b> ENVIRONMENTAL TECHNOLOGIES ENGINEERING DEPARTMENT
REV	DATE	REVISION	
0	5/03/01		D.G.
			DATE: 4-30-02 DRAWING NO. <b>E-15</b>
			<b>CONSOLIDATION          PROCESS</b>
DRAWN BY: L. ESPINOZA			

# DEBRIS SHREDDER



REV	DATE	REVISION	APP

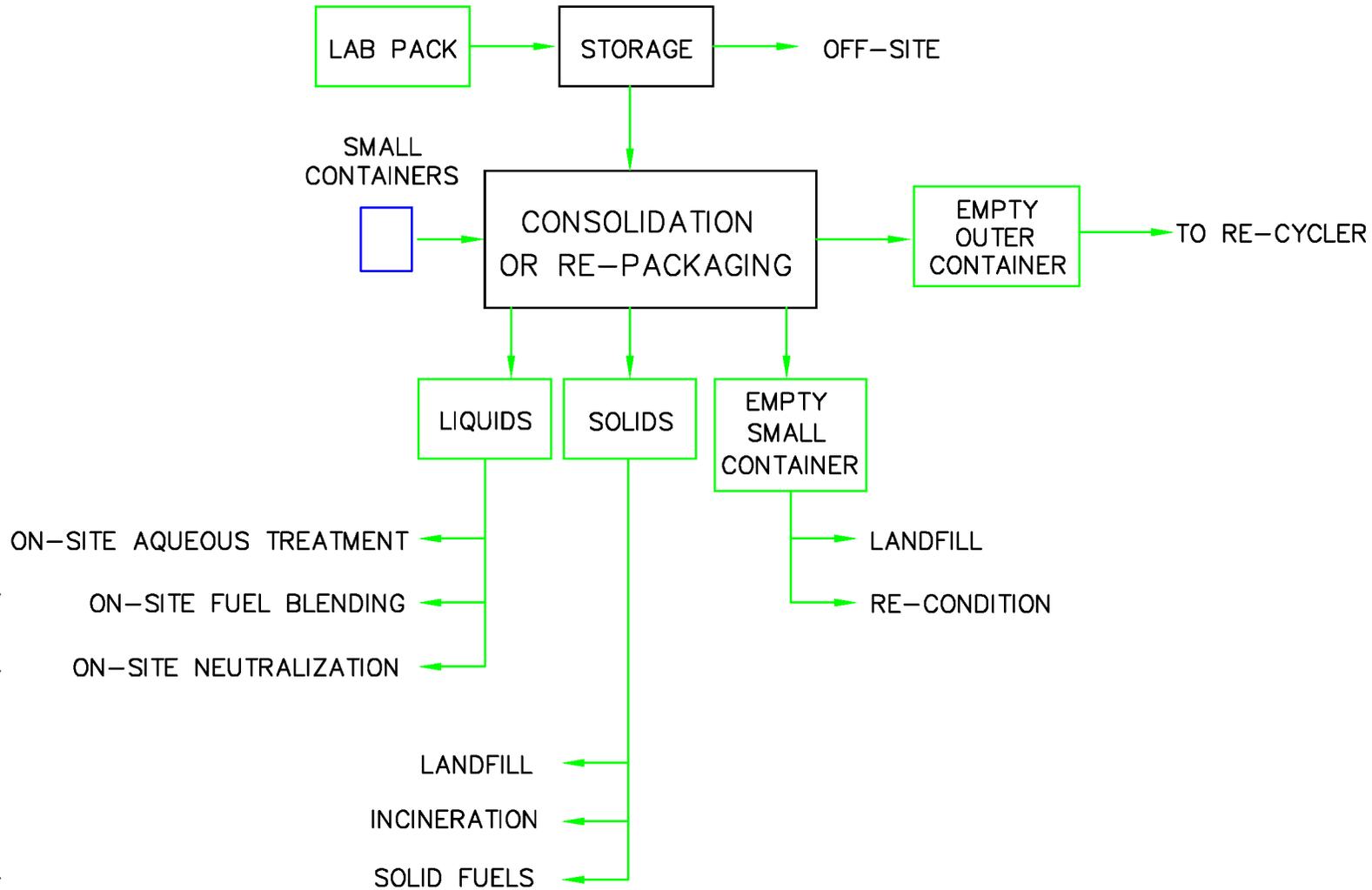


DEBRIS SHREDDER  
FLOW DIAGRAM

DATE: 7-27-01  
SCALE: NONE  
DRAWING NO. E-16  
SHEET 1 OF 1

DRAWN BY: ROBERT FIGNATTI

# SMALL CONTAINER CONSOLIDATION



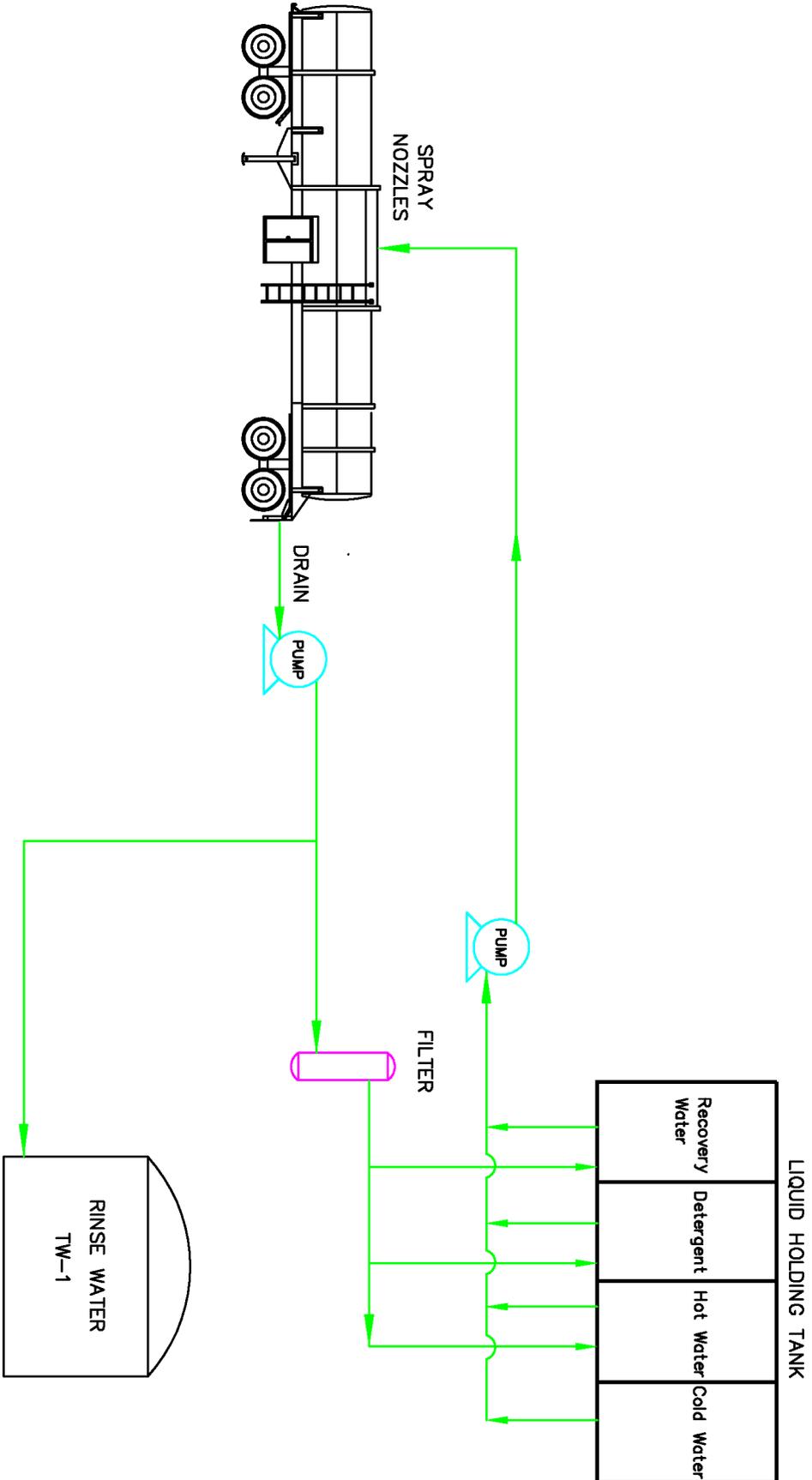
I:\COMMON\PART-B-2000\PROCESS FLOW DIAGRAMS\CLAYTON\E-17

REV.	REVISION	APP. BY.	DATE
1	Change Packaging Collection to Empty Container	RTP	3/30/05

 <b>ROMIC</b> ENVIRONMENTAL TECHNOLOGIES ENGINEERING DEPARTMENT	Date: 5-1-02 Drawn By: R. PIGNATTI
	Figure No. E-17

SMALL CONTAINER  
CONSOLIDATION  
FLOW DIAGRAM

# TRUCK WASH



REV.	REVISION	APP. BY.	DATE



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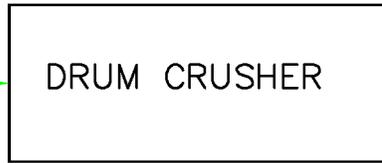
TRUCK WASH  
 FLOW DIAGRAM

Date: 06-06-01  
 Drawn By: R. Pignatti  
 Figure No. E-18

# DRUM CRUSHING

(EXEMPT PROCESS)

CALIFORNIA  
EMPTY  
DRUMS



TO SCRAP METAL  
RECYCLER

I:\COMMON\PART-B-2000\PROCESS FLOW DIAGRAMS\CLAYTON\E-19



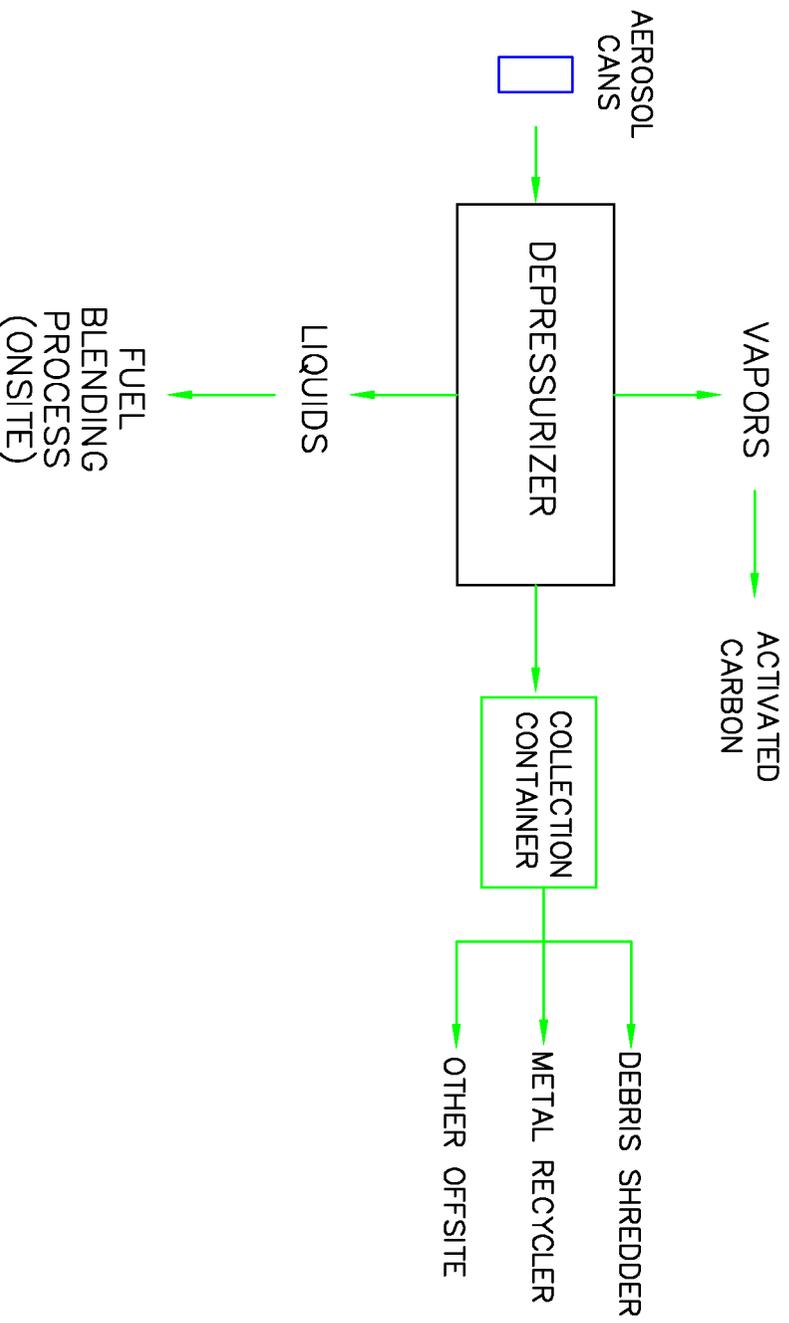
**ROMIC**  
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REV.	REVISION	APP. BY.	DATE

DRUM CRUSHING  
FLOW DIAGRAM

Date: 04-30-02  
Drawn By: R. PIGNATTI  
Figure No.  
E-19

# AEROSOL DEPRESSURIZATION



i:\COMMON\PART-B-2000\PROCESS FLOW DIAGRAMS\CLAYTON\E-21

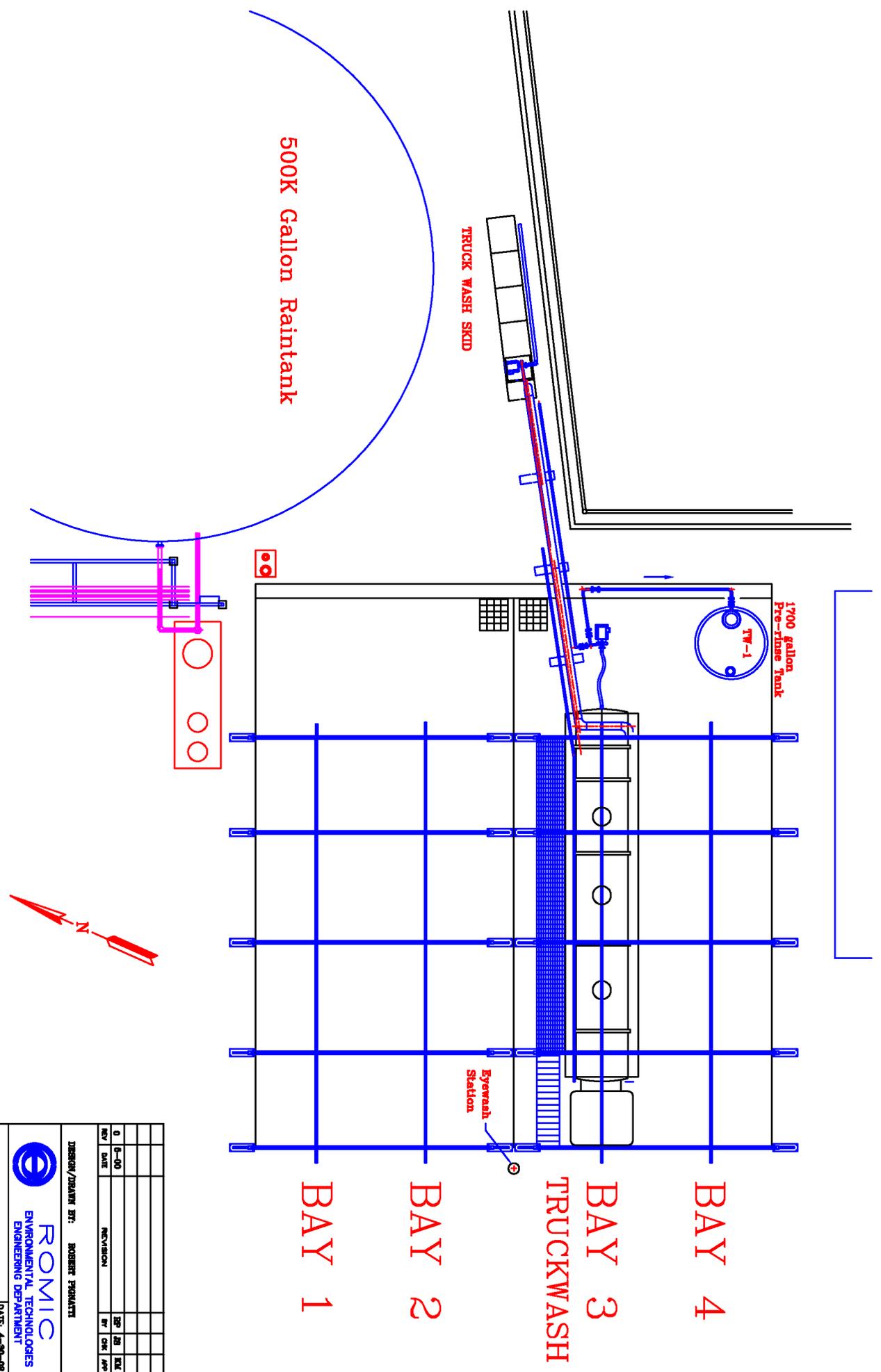
REV.	REVISION	APP. BY.	DATE



**ROMIC**  
 ENVIRONMENTAL TECHNOLOGIES  
 ENGINEERING DEPARTMENT

AEROSOL  
 DEPRESSURIZATION  
 FLOW DIAGRAM

Date: 04-30-02  
 Drawn By: R. PIGNATTI  
 Figure No. E-21



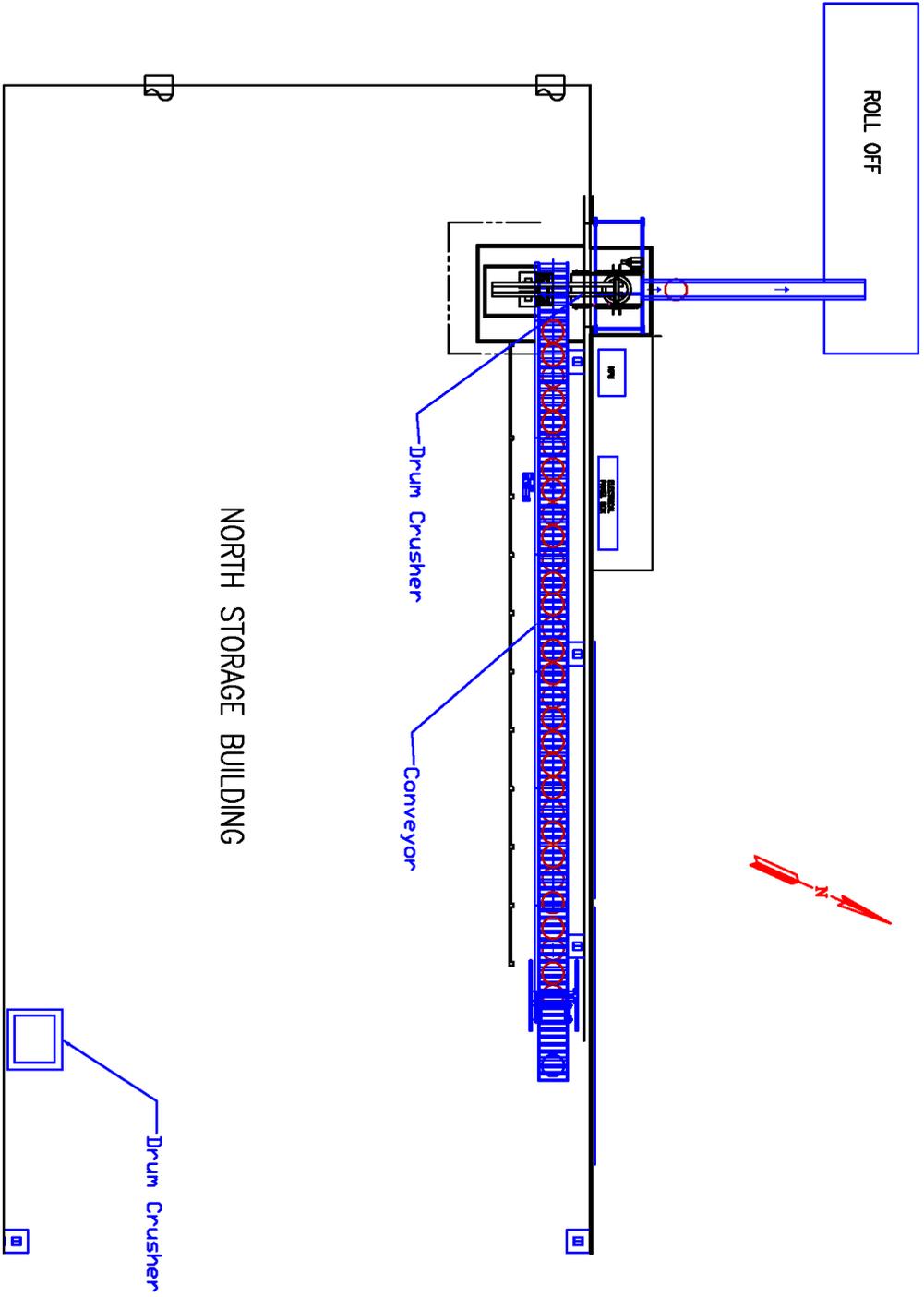
REV	DATE	REVISION	BY	CHK	APP
0	6-00				

DIRECTOR/DRAWN BY: ROBERT PROGANATI



**TANKER WASH LAYOUT**

DATE: 4-30-08  
 SCALE: NONE  
 DRAWING NO. E-24  
 SHEET 1 OF 4



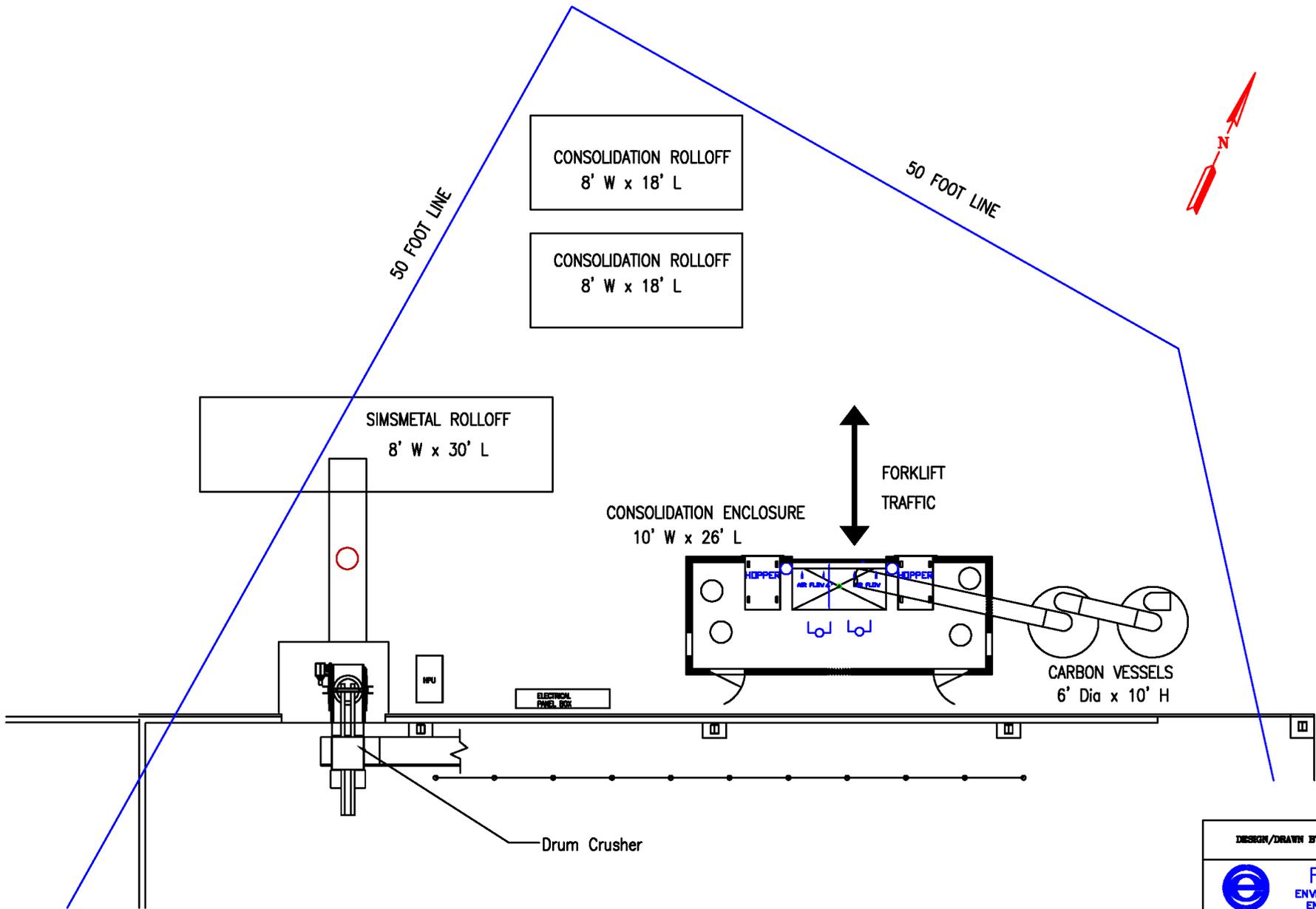
REV	DATE	DESCRIPTION	BY	CHK	APP
0	3/01	Floor Plan B Permit	SEP	SEP	JML
		REVISION	BY	CHK	APP

DESIGNER/DRAWN BY: ROBERT PRIGLATTI



**DRUM CRUSHER LAYOUT**

DATE: 4/30/08  
SCALE:  
DRAWING NO. E-26  
SHEET 1 OF 1



NORTH STORAGE BUILDING

DESIGN/DRAWN BY: ROBERT PIGNATI



CONSOLIDATION LAYOUT

DATE: 5/1/08  
 SCALE:  
 DRAWING NO.  
 E-27  
 SHEET 1 of 1

REV	DATE	REVISION	BY	CHK	APP

