



**California Environmental Protection Agency
Department of Toxic Substances Control**

HAZARDOUS WASTE FACILITY PERMIT

Permit Number: 05/SAC/03

Facility Name: Safety-Kleen Systems, Inc.
Reedley Recycle Center
1000 South I Street
Reedley, California 93654

Facility EPA ID Number:
CAD093459485

Owner Name: Safety-Kleen Systems, Inc.
5400 Legacy Drive, Cluster II
Building 3
Plano, Texas 75024

Effective Date:
November 19, 2007

Expiration Date:
November 19, 2017

Operator Name: Safety-Kleen Systems, Inc.
5400 Legacy Drive, Cluster II
Building 3
Plano, Texas 75024

Pursuant to California Health and Safety Code section 25200, this Resource Conservation and Recovery Act (RCRA)-equivalent Hazardous Waste Facility Permit is hereby issued to: Safety-Kleen Systems, Inc. for its Reedley Recycle Center.

The Issuance of this Permit is subject to the terms and conditions set forth in Attachment A and the Part "B" Application (Operation Plan) dated May 9, 2007. The Attachment A consists of 38 pages.

//Original signed by//

Raymond Leclerc, P.E.
Team Leader
Permit Renewal Team
Department of Toxic Substances Control

Date: _____

**SAFETY-KLEEN SYSTEMS, INC.
REEDLEY RECYCLE CENTER
1000 SOUTH "I" STREET
REEDLEY, FRESNO COUNTY, CALIFORNIA
EPA ID NUMBER CAD093459485
HAZARDOUS WASTE FACILITY PERMIT
ATTACHMENT "A"**

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PART I. DEFINITIONS

All terms used in this Permit shall have the same meaning as those terms have in the California Health and Safety Code, division 20, chapter 6.5 and California Code of Regulations, title 22, division 4.5, unless expressly provided otherwise by this Permit.

1. **“DTSC”** as used in this Permit means the California Department of Toxic Substances Control.

2. **“Facility”** as used in this Permit means all contiguous land and structures, other appurtenances, and improvements on the land used for the treatment, transfer, storage resource recovery, disposal or recycling of hazardous waste. A hazardous waste facility may consist of one or more treatment, transfer, storage, resource recovery, disposal or recycling operational units or combinations of these units.

For the purpose of implementing corrective action under California Code of Regulations, title 22, division 4.5, a hazardous waste facility includes all contiguous property under the control of the owner or operator required to implement corrective action.

3. **“Permittee”** as used in this Permit means the Owner and Operator.

4. **“RCRA”** as used in this Permit means the Resource Conservation and Recovery Act (42 U.S.C. §6901 et seq.).

PART II. DESCRIPTION OF THE FACILITY AND OWNERSHIP

1. Owner of Facility

Safety-Kleen Systems, Inc.
5400 Legacy Drive, Cluster II
Building 3
Plano, Texas 75024

2. Owner of Real Property

Safety-Kleen Systems, Inc.
5400 Legacy Drive, Cluster II
Building 3
Plano, Texas 75024

3. Operator of Facility

Safety-Kleen Systems, Inc.
5400 Legacy Drive, Cluster II
Building 3
Plano, Texas 75024

4. Location

Safety-Kleen Systems, Inc., Reedley Recycle Center (Facility) is located in the NW ¼ and NE of the NW ¼ of Section 35 of Township 15 South and Range 23 East of the Mount Diablo Baseline. The Facility is on land zoned for commercial/industrial use. Commercial and industrial operations are to the north, west, and east of the Facility and residential areas are immediately to the south of I Street. The physical location is at 1000 South I Street in Reedley, Fresno County, California 93654. The Facility is located in downtown Reedley. See Attachment B for the site map aerial photograph. The Fresno County Assessor's Parcel number is 370-214-10.

5. Description of Facility Operations

Safety-Kleen Systems, Inc. (Safety-Kleen) provides mineral spirit solvent reclamation and supply service for customers primarily engaged in vehicle repair shops, industrial maintenance, and dry cleaning. Safety-Kleen provides customers with parts cleaning services, which involve parts degreasing units,

consisting of a sink affixed to the top of a 16- or 30-gallon drum of cleaner solvent at the customer's location. Safety-Kleen also provides customers with aqueous corrosive cleaners and immersion cleaners (carburetor cleaner) for use in the degreasing units. The units are emptied and the hazardous materials are refilled by the Safety-Kleen truck operators at the customer's location, and the trucks transport the used materials back to Safety-Kleen's other permitted hazardous waste storage facilities. The hazardous waste solvents are eventually transported from these Safety-Kleen facilities to this Facility or another permitted facility for recycling, treatment and/or disposal. The Facility stores and treats hazardous wastes in tanks and containers as described in Part IV of this Permit. Please see Attachment B for the Facility's diagram.

The Permittee provides the following services which lead to the off-site generation of hazardous waste that the Permittee transports back to the Facility.

1. Petroleum-Based Cleaners (Mineral Spirits)
2. Aqueous-Based Parts Washing Solution
3. Safety-Kleen Immersion or Carburetor Cleaner Service
4. Safety-Kleen Dry Cleaner Service
5. Safety-Kleen Paint Collection Service
6. Safety-Kleen Used Oil Service
7. Safety-Kleen Used Antifreeze/Coolants Service
8. Miscellaneous Containerized Waste Services

6. Facility History

The Permittee purchased the Facility from Beacon Oil in 1971. From 1971 through 1980, the materials handled at the Facility were not hazardous wastes. On November 19, 1980, the Facility obtained Interim Status under RCRA. In September 1984, the California Department of Health Services, DTSC's predecessor agency, issued a Hazardous Waste Facility Permit (Permit) for the Facility. DTSC renewed the Permit on June 28, 1994.

7. Facility Size and Type for Fee Purposes

The Facility is categorized as a large treatment and storage facility pursuant to Health and Safety Code section 25205.1 and for purposes of Health and Safety Code sections 25205.2 and 25205.19.

PART III. GENERAL CONDITIONS

1. **PERMIT APPLICATION DOCUMENTS**

The Part "A" Application dated June 30, 2004 and its amendments of June 7, 2007, and the Part "B" Application (Operation Plan) dated June 30, 2004 and its amendments of May 9, 2007 are hereby made a part of this Permit by reference.

2. **EFFECT OF PERMIT**

- (a) The Permittee shall comply with the terms and conditions of this Permit and the provisions of the Health and Safety Code and California Code of Regulations (Cal. Code Regs.), title 22, division 4.5. The issuance of this Permit by DTSC does not release the Permittee from any liability or duty imposed by federal or state statutes or regulations or local ordinances, except the obligation to obtain this Permit. The Permittee shall obtain the permits required by other governmental agencies, including but not limited to, those required by the applicable land use planning, zoning, hazardous waste, air quality, water quality, and solid waste management laws for the construction and/or operation of the Facility.
- (b) The Permittee is permitted to treat, store and transfer hazardous wastes in accordance with the terms and conditions of this Permit. Any management of hazardous wastes not specifically authorized in this Permit is strictly prohibited.
- (c) Compliance with the terms and conditions of this Permit does not constitute a defense to any action brought under any other law governing protection of public health or the environment, including, but not limited to, one brought for any imminent and substantial endangerment to human health or the environment.
- (d) DTSC's issuance of this Permit does not prevent DTSC from adopting or amending regulations that impose additional or more stringent requirements than those in existence at the time this Permit is issued and does not prevent the enforcement of these requirements against the Permittee.

- (e) Failure to comply with any term or condition set forth in the Permit in the time or manner specified herein will subject the Permittee to possible enforcement action including but not limited to penalties pursuant to Health and Safety Code section 25187.
- (f) Failure to submit any information required in connection with the Permit, or falsification and/or misrepresentation of any submitted information, is grounds for revocation of this Permit (Cal. Code Regs., tit. 22, §66270.43).
- (g) In case of conflicts between the Operation Plan and the Permit, the Permit conditions take precedence.
- (h) This Permit includes and incorporates by reference any conditions of waste discharge requirements issued to the Facility by the State Water Resources Control Board or any of the California Regional Water Quality Control Boards and any conditions imposed pursuant to section 13227 of the Water Code.

3. COMPLIANCE WITH CALIFORNIA ENVIRONMENTAL QUALITY ACT (CEQA)

A Negative Declaration has been prepared in accordance with the requirements of Public Resources Code section 21000 et seq. and the CEQA Guidelines, section 15070 et seq. of California Code of Regulations, title 14.

4. ENVIRONMENTAL MONITORING

The Permittee shall comply with the applicable environmental monitoring and response program requirements of California Code of Regulations, title 22, division 4.5, chapter 14, articles 6 and 17.

5. ANNUAL HAZARDOUS WASTE REDUCTION AND MINIMIZATION CERTIFICATION

The Permittee shall certify annually that it has a hazardous waste reduction and minimization program and method in place and shall keep the annual certification as part of its Operating Record in accordance with California Code of Regulations, title 22, section 66264.73(b)(9).

6. ACCESS

- (a) DTSC, its contractors, employees, agents, and/or any United State Environmental Protection Agency representatives are authorized to enter and freely move about the Facility for the purposes of interviewing Facility personnel and contractors; inspecting records, operating logs, and contracts relating to the Facility; reviewing progress of the Permittee in carrying out the terms of Part VI of the Permit; conducting such testing, sampling, or monitoring as DTSC deems necessary; using a camera, sound recording, or other documentary-type equipment; verifying the reports and data submitted to DTSC by the Permittee; or confirming any other aspect of compliance with this Permit, Health and Safety Code, division 20, chapter 6.5, and California Code of Regulations, title 22, division 4.5. The Permittee shall provide DTSC and its representatives access at all reasonable times to the Facility and any other property to which access is required for implementation of any provision of this Permit, Health and Safety Code, division 20, chapter 6.5, and California Code of Regulations, title 22, division 4.5, and shall allow such persons to inspect and copy all records, files, photographs, documents, including all sampling and monitoring data, that pertain to work undertaken pursuant to the entire Permit or undertake any other activity necessary to determine compliance with applicable requirements.
- (b) Nothing in this Permit shall limit or otherwise affect DTSC's right to access and entry pursuant to any applicable State or federal laws and regulations.

PART IV. PERMITTED UNITS AND ACTIVITIES

This Permit authorizes operation only of the facility units and activities listed below. The Permittee shall not treat, store or otherwise manage hazardous waste in any unit other than those specified in this Part IV. Any modifications to a unit or activity authorized by this Permit require the written approval of DTSC in accordance with the permit modification procedures set forth in California Code of Regulations, title 22, division 4.5.

Unit 1:

Truck Station Number 1

LOCATION:

Between Container Storage Area Number 1 and Tank Farm Number 1

ACTIVITY TYPE:

This Unit is for storage of hazardous waste in vacuum trucks and tanker trucks.

ACTIVITY DESCRIPTION:

Hazardous waste is stored in vacuum trucks and tanker trucks until it is pumped and unloaded from the trucks into the designated storage/treatment tanks in Unit Nos. 7, 8, or 9.

PHYSICAL DESCRIPTION:

This Unit is a covered area with concrete paving, ramps and berms providing secondary containment for the Unit. The Unit is equipped with a foam fire suppression system, grounding devices and other safety equipment designed to prevent fires and other emergency conditions. The trucks are connected to the pumps with flexible hoses and the pumps are connected to the piping system for the transfer of hazardous waste to the designated storage/treatment tanks.

MAXIMUM CAPACITY:

14,000 gallons

WASTE TYPES:

Aqueous-based parts washing solution, industrial solvents, spent parts washer solvents (mineral spirits)

CALIFORNIA AND RCRA HAZARDOUS WASTE CODES:

D001, D004, D005, D006, D007, D008, D009, D010, D011, D018, D019, D021, D022, D023, D024, D025, D026, D027, D028, D029, D030, D032, D033, D034, D035, D036, D037, D038, D039, D040, D041, D042, D043, F001, F002, F003, F005 and California Waste Codes 123, 132, 133, 134, 135, 211, 212, 213, 214, 221, 222, 223, 241, 251, 252, 331, 342, 343, 352, 491, 741, and 751

UNIT SPECIFIC SPECIAL CONDITIONS:

The Permittee shall not store hazardous waste longer than ten days in this Unit.

AIR EMISSION STANDARDS:

This Unit contains more than 500 (Parts Per Million by Molecular Weight) ppmw of organic liquids and is subject to the applicable requirements of California Code of Regulations, title 22, chapter 14, article 28.5. Daily inspections are required.

UNIT 2:

Truck Station Number 3

LOCATION:

Near the Safety-Therm Sludge Cooker, and adjacent to Container Storage Area Number 4

ACTIVITY TYPE:

This Unit is for storage of hazardous waste in vacuum trucks and tanker trucks.

ACTIVITY DESCRIPTION:

After unloading the liquid phase of the aqueous-based parts washing solution in Unit 1, the heavy phase of the aqueous-based parts washing solution is stored in the vacuum truck or tanker truck until it is transferred to a hopper that is located in this Unit. The hazardous waste is then transferred from the hopper by a conveyor to Unit 13 for treatment..

PHYSICAL DESCRIPTION:

This Unit is inside the building that houses the Safety-Therm Sludge Cooker (Unit 13). The building has access to I Street. The Unit consists of a hopper and conveyor which transfer hazardous waste from the vacuum truck or tanker truck to Unit 13.

MAXIMUM CAPACITY:

5,000 gallons

WASTE TYPES:

Aqueous-based parts washing solution and sludges

CALIFORNIA AND RCRA HAZARDOUS WASTE CODES:

California Waste Codes Number 123, 132, 133, 134, 135, 211, 212, 213, 214, 221, 223, 241, 251, 252, 331, 342, 343, 352, 491, 741, and 751

UNIT SPECIFIC SPECIAL CONDITIONS:

The Permittee shall not store hazardous waste longer than ten days in this Unit.

AIR EMISSION STANDARDS:

This Unit is not subject to the requirements of California Code of Regulations, title 22, chapter 14, article 28.5, because the heavy phase of aqueous-based parts washing solution does not have the organic solvents, and contains mainly inorganic wastes.

UNIT 3:

Container Storage Area Number 1

LOCATION:

West of Truck Station Number 1

ACTIVITY TYPE:

This Unit is for storage of hazardous waste held in drums/containers.

ACTIVITY DESCRIPTION:

Hazardous waste held in drums/containers is stored inside a building on a secondary containment area.

PHYSICAL DESCRIPTION:

Drums/containers holding hazardous waste are stored on pallets inside a building. The floor in the building is concrete with curbing and ramps around the perimeter with a minimum height of 4 inches. The internal dimensions of the secondary containment are 39' by 21'.

MAXIMUM CAPACITY:

15,840 gallons

WASTE TYPES:

Paint thinners and paint wastes, used oil, immersion cleaner, dry cleaning solvents, aqueous-based parts washing solution, anti-freeze, spent parts washer solvents, industrial solvents

CALIFORNIA AND RCRA HAZARDOUS WASTE CODES:

D001, D004, D005, D006, D007, D008, D009, D010, D011, D018, D019, D020, D021, D022, D023, D024, D025, D026, D027, D028, D029, D030, D032, D033, D034, D035, D036, D037, D038, D039, D040, D041, D042, D043, F001, F002, F003, F005, F024, F037, F038, U001, U002, U003, U019, U031, U037, U051, U052, U055, U056, U057, U069, U070, U071, U072, U075, U077, U078, U080, U083, U107, U110, U112, U113, U118, U212, U125, U140, U154, U159, U161, U162, U165, U171, U188, U191, U196, U210, U220, U226, U227, U228, U239, K002, K004, K005, K006, K007, K022, K029, K030, K048, K049, K051, K052, K085, K086, K095, K096 and California Waste Codes 123, 132, 133, 134, 135, 211, 212, 213, 214, 221, 222, 223, 241, 251, 252, 331, 342, 343, 352, 491, 741 and 751

UNIT-SPECIFIC SPECIAL CONDITIONS:

The Permittee shall not open any drums or containers holding paint thinners, paint wastes, used oil, anti freeze, or dry cleaning solvents in this Unit for any purpose.

AIR EMISSION STANDARDS:

This Unit contains liquids with vapor pressure more than 5.2 KPa and organic liquids above 500 ppmw and is subject to the requirements of California Code of Regulations, title 22, chapter 14, article 28.5. Daily inspections are required.

UNIT 4:

Container Storage Area Number 2

LOCATION:

Inside the Drum Washing Building (near Unit 15)

ACTIVITY TYPE:

This Unit is for storage of hazardous waste held in drums/containers.

ACTIVITY DESCRIPTION:

Hazardous waste held in drums/containers is stored inside a building on a secondary containment area.

PHYSICAL DESCRIPTION:

Drums/containers holding hazardous waste are stored on pallets inside a building. The floor in the building is concrete with curbing and ramps around the perimeter with a minimum height of 4 inches. The internal dimensions of the secondary containment are 69' by 29'.

MAXIMUM CAPACITY:

15,840 gallons

WASTE TYPES:

Paint thinners and paint wastes, used oil, immersion cleaner, dry cleaning solvents, aqueous-based parts washing solution, anti-freeze, parts washer solvents, industrial solvents

RCRA HAZARDOUS WASTE CODES:

D001, D004, D005, D006, D007, D008, D009, D010, D011, D018, D019, D020, D021, D022, D023, D024, D025, D026, D027, D028, D029, D030, D032, D033, D034, D035, D036, D037, D038, D039, D040, D041, D042, D043, F001, F002, F003, F005, F024, F037, F038, U001, U002, U003, U019, U031, U037, U051, U052, U055, U056, U057,

U069, U070, U071, U072, U075, U077, U078, U080, U083, U107, U110, U112, U113, U118, U212, U125, U140, U154, U159, U161, U162, U165, U171, U188, U191, U196, U210, U220, U226, U227, U228, U239, K002, K004, K005, K006, K007, K022, K029, K030, K048, K049, K051, K052, K085, K086, K095, K096 and California Waste Codes 123, 132, 133, 134, 135, 211, 212, 213, 214, 221, 222, 223, 241, 251, 252, 331, 342, 343, 352, 491, 741, and 751

UNIT-SPECIFIC SPECIAL CONDITIONS:

The Permittee shall not open any drums or containers holding paint thinners, paint wastes, used oil, anti freeze, or dry cleaning solvents in this Unit for any purpose.

AIR EMISSION STANDARDS:

This Unit contains liquids with vapor pressure more than 5.2 KPa and organic liquids above 500 ppmw and is subject to the requirements of California Code of Regulations, title 22, chapter 14, article 28.5. Daily inspections are required.

UNIT 5:

Container Storage Area Number 3

LOCATION:

North of the office building

ACTIVITY TYPE:

This Unit is for storage of hazardous waste held in drums/containers.

ACTIVITY DESCRIPTION:

Hazardous waste held in drums/containers is stored inside a building on a secondary containment area.

PHYSICAL DESCRIPTION:

Drums/containers holding hazardous waste are stored on pallets inside a building. The floor in the building is concrete with curbing and ramps around the perimeter with a minimum height of 6 inches. The internal dimensions of the secondary containment are 57' 2" by 47' 2".

MAXIMUM CAPACITY:

58,800 gallons (most of the drums are 16 or 30 gallon drums)

WASTE TYPES:

Paint thinners and paint wastes, used oil, immersion cleaner, dry cleaning solvents, aqueous-based parts washing solution, anti-freeze, parts washer solvents, industrial solvents

CALIFORNIA AND RCRA HAZARDOUS WASTE CODES:

D001, D004, D005, D006, D007, D008, D009, D010, D011, D018, D019, D020, D021, D022, D023, D024, D025, D026, D027, D028, D029, D030, D032, D033, D034, D035, D036, D037, D038, D039, D040, D041, D042, D043, F001, F002, F003, F005, F024, F037, F038, U001, U002, U003, U019, U031, U037, U051, U052, U055, U056, U057, U069, U070, U071, U072, U075, U077, U078, U080, U083, U107, U110, U112, U113, U118, U212, U125, U140, U154, U159, U161, U162, U165, U171, U188, U191, U196, U210, U220, U226, U227, U228, U239, K002, K004, K005, K006, K007, K022, K029, K030, K048, K049, K051, K052, K085, K086, K095, K096 and California Waste Codes 123, 132, 133, 134, 135, 211, 212, 213, 214, 221, 222, 223, 241, 251, 252, 331, 342, 343, 352, 491, 741, and 751

UNIT-SPECIFIC SPECIAL CONDITIONS:

The Permittee shall not open any drums or containers holding paint thinners, paint wastes, used oil, anti freeze, or dry cleaning solvents in this Unit for any purpose.

AIR EMISSION STANDARDS:

This Unit contains liquids with vapor pressure more than 5.2 KPa and organic liquids above 500 ppmw and is subject to the requirements of California Code of Regulations, title 22, chapter 14, article 28.5. Daily inspections are required.

UNIT 6:

Container Storage Area Number 4

LOCATION:

Inside the Safety-Therm Sludge Cooker Building

ACTIVITY TYPE:

This Unit is for storage of hazardous waste held in drums/containers.

ACTIVITY DESCRIPTION:

Hazardous waste held in drums/containers is stored inside a building on a secondary containment area.

PHYSICAL DESCRIPTION:

Drums/containers holding hazardous waste are stored on pallets inside a building. The floor in the building is concrete with curbing and ramps around the perimeter with a minimum height of 4 inches. The internal dimensions of the secondary containment are 59' by 50'.

MAXIMUM CAPACITY:

6,600 gallons

WASTE TYPES:

Paint thinners and paint wastes, used oil, immersion cleaner, dry cleaning solvents, aqueous-based parts washing solution, anti-freeze, spent parts washer solvents, industrial solvents

RCRA HAZARDOUS WASTE CODES:

D001, D004, D005, D006, D007, D008, D009, D010, D011, D018, D019, D020, D021, D022, D023, D024, D025, D026, D027, D028, D029, D030, D032, D033, D034, D035, D036, D037, D038, D039, D040, D041, D042, D043, F001, F002, F003, F005, F024, F037, F038, U001, U002, U003, U019, U031, U037, U051, U052, U055, U056, U057, U069, U070, U071, U072, U075, U077, U078, U080, U083, U107, U110, U112, U113, U118, U212, U125, U140, U154, U159, U161, U162, U165, U171, U188, U191, U196, U210, U220, U226, U227, U228, U239, K002, K004, K005, K006, K007, K022, K029, K030, K048, K049, K051, K052, K085, K086, K095, K096 and California Waste Codes 123, 132, 133, 134, 135, 211, 212, 213, 214, 221, 222, 223, 241, 251, 252, 331, 342, 343, 352, 491, 741, and 751

UNIT-SPECIFIC SPECIAL CONDITIONS:

The Permittee shall not open any drums or containers holding paint thinners, paint wastes, used oil, anti freeze, or dry cleaning solvents in this Unit for any purpose.

AIR EMISSION STANDARDS:

This Unit contains liquids with vapor pressure more than 5.2 KPa and organic liquids above 500 ppmw and is subject to the requirements of California Code of Regulations, title 22, chapter 14, article 28.5. Daily inspections are required.

UNIT 7:

Tank Area Number 1A

LOCATION:

Southwest portion of the Facility, adjacent to Truck Station Number 1

ACTIVITY TYPE:

This Unit is for storage and treatment of hazardous waste in tanks. Tanks 1, 2, 3, 4, 5, 6a, 6b, 7a, 7b and 8 are located in this Unit. Tank 1 is a diesel product tank and unless as otherwise specified in this Permit, is not subject to hazardous waste management requirements. All the other tanks in this Unit are used for storage and treatment of hazardous waste.

ACTIVITY DESCRIPTION:

Parts washer solvents, immersion cleaners, industrial solvents and aqueous-based parts washing solution are stored and treated in these tanks. The treatment consists of settling and decanting of hazardous waste before it is transferred into Units 12, 13 and/or 14.

PHYSICAL DESCRIPTION:

This Unit comprises of steel aboveground tanks anchored to concrete foundations inside a concrete secondary containment system, including all piping and ancillary equipment. Tank shell thickness for sides and bottom of tanks are detailed below:

Tank Number	Tank Shell Thickness Side Thickness	Tank Shell Thickness Bottom Thickness
1	Product Tank	Product Tank
2	.254	.25

3	.252	.25
4	.255	.25
5	.258	.25
6a and 6b	.238	B
7a and 7b	.238	B
8	.335	A

“A” Tank is a flat bottom tank, supported on a concrete foundation and anchored to the concrete foundation by anchor lugs. Flat bottom tanks that are supported in this manner (minimal stress is placed on the steel bottom plate) are typically not emptied to obtain bottom measurements. The bottom thickness is generally the same as the side thickness for this type of tank.

“B” Tank is a conical bottom tank and the bottom thickness is generally the same as the side thickness for this type of tank. The tank is typically not emptied to obtain bottom measurements.

MAXIMUM CAPACITY:

122,400 gallons (Tank 1 is not included)

WASTE TYPES:

Immersion cleaner, spent parts washer solvents (mineral spirits), industrial solvents and aqueous-based parts washing solution

CALIFORNIA AND RCRA HAZARDOUS WASTE CODES:

D001, D004, D005, D006, D007, D008, D009, D010, D011, D018, D019, D021, D022, D023, D024, D025, D026, D027, D028, D029, D030, D032, D033, D034, D035, D036, D037, D038, D039, D040, D041, D042, D043, F001, F002, F003, F005 and California Waste Codes 123, 132, 133, 134, 135, 211, 212, 213, 214, 221, 222, 223, 241, 251, 252, 331, 342, 343, 352, 491, 741, and 751

UNIT-SPECIFIC SPECIAL CONDITIONS:

The Permittee shall include the capacity of Tank 1 (diesel product tank) in the calculation of maximum capacity for the purpose of ensuring that there is sufficient secondary containment capacity for this Unit.

AIR EMISSION STANDARDS:

This Unit contains liquids with vapor pressure more than 5.2 KPa and organic liquids above 500 ppmw and is subject to the requirements of California Code of Regulations, title 22, chapter 14, article 28.5. Daily inspections are required.

UNIT 8:

Tank Area Number 1B

LOCATION:

North of Tank Area Number 1A

ACTIVITY TYPE:

This Unit is for storage and treatment of hazardous waste in tanks. Tanks 9, 10, 11, 12, 22, 23, and 24 are in this Unit.

ACTIVITY DESCRIPTION:

Parts washer solvents, immersion cleaners, industrial solvents and aqueous-based parts washing solution are stored and treated in these tanks. The treatment consists of settling and decanting of hazardous waste before it is transferred into Units 12, 13 and 14. Tanks 23 and 24 are only used for storage of treated water before it is discharged to the City of Reedley's Publicly Owned Treatment Works.

PHYSICAL DESCRIPTION:

This Unit comprises of steel aboveground tanks anchored to concrete foundations inside a concrete secondary containment system, including all piping and ancillary equipment. Tank shell thickness for sides and bottom of tanks are detailed below:

Tank Number	Tank Shell Thickness Side Thickness (in)	Tank Shell Thickness Bottom Thickness (in)
9	.330	A
10	.330	A
11	.325	A
12	.337	A
22	.312	.25
23	.27	.25
24	.244	A

"A" Tank is a flat bottom tank, supported on a concrete foundation and anchored to the concrete foundation by anchor lugs. Flat bottom tanks that are supported in this manner

(minimal stress is placed on the steel bottom plate) are typically not emptied to obtain bottom measurements. The bottom thickness is generally the same as the side thickness for this type of tank.

MAXIMUM CAPACITY:

163,200 gallons

WASTE TYPES:

Spent parts washer solvents, industrial solvents and aqueous-based parts washing solution

CALIFORNIA AND RCRA HAZARDOUS WASTE CODES:

D001, D004, D005, D006, D007, D008, D009, D010, D011, D018, D019, D021, D022, D023, D024, D025, D026, D027, D028, D029, D030, D032, D033, D034, D035, D036, D037, D038, D039, D040, D041, D042, D043, F001, F002, F003, F005 and California Waste Codes 123, 132, 133, 134, 135, 211, 212, 213, 214, 221, 222, 223, 241, 251, 252, 331, 342, 343, 352, 491, 741, and 751

AIR EMISSION STANDARDS:

This Unit contains liquids with vapor pressure more than 5.2 KPa and organic liquids above 500 ppmw and is subject to the requirements of California Code of Regulations, title 22, chapter 14, article 28.5. Daily inspections are required.

UNIT 9:

Tank Area Number 1C

LOCATION:

South of Tank Area Number 1A

ACTIVITY TYPE:

This Unit is for storage and treatment of hazardous waste in tanks. Tanks 17a, 17b, 18a, 18b, 19a, 19b, 20 and 21 are located in this Unit. Only Tanks 20 and 21 are used for storage and treatment of parts washer solvents, industrial solvents and aqueous-based parts washing solution. Tanks 17a, 17b, 18a, 18b, 19a, 19b are used to store

products.

ACTIVITY DESCRIPTION:

Parts washer solvents, immersion cleaners, industrial solvents and aqueous wastewater are stored and treated in these tanks. The treatment consists of settling and decanting of hazardous waste before it is transferred into Units 12, 13 and/or 14.

PHYSICAL DESCRIPTION:

This Unit comprises of steel aboveground tanks anchored to concrete foundations inside a concrete secondary containment system, including all piping and ancillary equipment. Tank shell thickness for sides and bottom of tanks are detailed below:

Tank Number	Tank Shell Thickness Side Thickness	Tank Shell Thickness Bottom Thickness
17a & 17b	Product Tank Only	Product Tank Only
18a & 18B	Product Tank Only	Product Tank Only
19a & 19b	Product Tank Only	Product Tank Only
20	.309	B
21	.28	B

“B” Tank is a conical bottom tanks and the bottom thickness is generally the same as the side thickness for this type of tank. The tank is typically not emptied to obtain bottom measurements.

MAXIMUM CAPACITY:

30,000 gallons (Tanks 20 and 21 only)

WASTE TYPES:

Spent parts washer solvents, industrial solvents, and aqueous-based parts washing solution

CALIFORNIA AND RCRA HAZARDOUS WASTE CODES:

D001, D004, D005, D006, D007, D008, D009, D010, D011, D018, D019, D021, D022, D023, D024, D025, D026, D027, D028, D029, D030, D032, D033, D034, D035, D036, D037, D038, D039, D040, D041, D042, D043, F001, F002, F003, F005 and California Waste Codes 123, 132, 133, 134, 135, 211, 212, 213, 214, 221, 222, 223, 241, 251, 252, 331, 342, 343, 352, 491, 741, and 751

UNIT-SPECIFIC SPECIAL CONDITIONS:

The Permittee shall include the capacity of Tanks 17a, 17b, 18a, 18b, 19a, 19b in the calculation of maximum capacity for the purpose of ensuring that there is sufficient secondary containment capacity for this Unit.

AIR EMISSION STANDARDS:

This Unit contains liquids with vapor pressure more than 5.2 KPa and organic liquids above 500 ppmw and is subject to the requirements of California Code of Regulations, title 22, chapter 14, article 28.5. Daily inspections are required.

UNIT 10:

Tank Area Number 2

LOCATION:

North of the cooling tower

ACTIVITY TYPE:

This Unit is for storage and treatment of hazardous waste in tanks. Tanks 13, 14, 15 and 16 are in this Unit. Tanks 13 and 16 are used for treatment of the bottom sludges coming from Units 12 and 14. Tank 14 is the aqueous-based parts washing solution emulsion-breaking tank after the hazardous waste is put through Unit 12. Tank 15 is used as the primary receiving tank for the aqueous-based parts washing solution.

ACTIVITY DESCRIPTION:

Immersion cleaners, industrial solvents and aqueous-based parts washing solution are stored and treated in these tanks. The treatment consists of settling and decanting.

PHYSICAL DESCRIPTION:

This Unit comprises of steel aboveground tanks anchored to concrete foundations inside a concrete secondary containment system, including all piping and ancillary equipment. Tank shell thickness for sides and bottom of tanks are detailed below:

Tank Number	Tank Shell Thickness Side Thickness (in)	Tank Shell Thickness Bottom Thickness (in)
13	.223	.23
14	.210	.215

15	.20	.26
16	.26	.27

MAXIMUM CAPACITY:

19,400 gallons

WASTE TYPES:

Immersion cleaner, aqueous corrosive cleaners, industrial solvents, bottoms from Units 12 and 14

CALIFORNIA AND RCRA HAZARDOUS WASTE CODES:

D001, D004, D005, D006, D007, D008, D009, D010, D011, D018, D019, D021, D022, D023, D024, D025, D026, D027, D028, D029, D030, D032, D033, D034, D035, D036, D037, D038, D039, D040, D041, D042, D043, F001, F002, F003, F005 and California Waste Codes 123, 132, 133, 134, 135, 211, 212, 213, 214, 221, 222, 223, 241, 251, 252, 342, 343, 352, 491, 741, and 751

AIR EMISSION STANDARDS:

This Unit contains liquids with vapor pressure more than 5.2 KPa and organic liquids above 500 ppmw and is subject to the requirements of California Code of Regulations, title 22, chapter 14, article 28.5. Daily inspections are required.

UNIT 11:

Tank Area Number 3

LOCATION:

East of the employee parking lot

ACTIVITY TYPE:

This Unit is for storage and treatment of photo waste in tanks. Tanks 60, 61, 62, 63, 64, 65 and 66 are in this Unit.

ACTIVITY DESCRIPTION:

The photo waste is pumped into Tanks 61 and 62. After Tanks 61 and 62 are filled, the photo waste is circulated through two silver recovery plates to electrolytically separate the silver content from the photo waste solution. After the electrolytic extraction of silver, spent photo waste is pumped to Tank 63. The photo waste solution is then treated by chemical precipitation. Treatment by chemical precipitation consists of pumping the solution into Tanks 64, 65 and 66 followed by the addition of precipitation chemicals and pH adjustments. The wastewater is then analyzed on-site and discharged to the City of Reedley's Publicly Owned Treatment Works facility.

PHYSICAL DESCRIPTION:

This Unit comprises of high density polyethylene aboveground tanks anchored to concrete foundations inside a concrete secondary containment system, including all piping and ancillary equipment. Tank shell thickness (per manufactures specifications) for sides and bottom of tanks are detailed below:

Tank Number	Tank Shell Thickness Side Thickness	Tank Shell Thickness Bottom Thickness
60	.50	.50
61	.50	.50
62	.50	.50
63	.50	.50
64	.50	.50
65	.50	.50
66	.50	.50

MAXIMUM CAPACITY:

34,500 gallons

WASTE TYPES:

Photo wastes

CALIFORNIA AND RCRA HAZARDOUS WASTE CODES:

D011, D006, D007, D008 and California Waste Codes Number 342, 343, 352 and 491

UNIT-SPECIFIC SPECIAL CONDITIONS:

The Permittee may not use any of the existing tanks in this Unit for storage or treatment

of hazardous waste until after the Permittee replaces all the tanks in this Unit with tanks that meet the specifications provided in the Operation Plan. The Permittee shall notify DTSC within 30 days prior to replacing any of the tanks.

AIR EMISSION STANDARDS:

This Unit is not subject to the requirements of the California Code of Regulations, title 22, chapter 14, article 28.5, because the photo wastewater does not have the organic solvents, and contains mainly inorganic wastes.

UNIT 12:

Artisan-Two Stage Evaporator

LOCATION:

Northeast of the lab

ACTIVITY TYPE:

This Unit is for treatment of hazardous waste

ACTIVITY DESCRIPTION:

Treatment of waste solvents by distillation

PHYSICAL DESCRIPTION:

The Artisan-Two Stage Evaporator includes a two-stage evaporator and associated heat exchangers, condensers, receivers and ancillary equipment.

MAXIMUM CAPACITY:

500 gallons per hour

WASTE TYPES:

Immersion cleaner, spent parts washer solvents, industrial solvents, and aqueous-based parts washing solution

CALIFORNIA AND RCRA HAZARDOUS WASTE CODES:

D001, D004, D005, D006, D007, D008, D009, D010, D011, D018, D019, D021, D022,

D023, D024, D025, D026, D027, D028, D029, D030, D032, D033, D034, D035, D036, D037, D038, D039, D040, D041, D042, D043, F001, F002, F003, F005 and California Waste Codes 132, 133, 134, 135, 211, 212, 213, 214, 221, 222, 342, 343, 352, 491 and 741

AIR EMISSION STANDARDS:

This Unit is subject to the air emission standards for process vents and equipment leaks in California Code of Regulations, title 22, chapter 14, articles 27 and 28. Daily inspections are required.

UNIT 13:

Safety-Therm Sludge Cooker

LOCATION:

Safety-Therm Sludge Cooker Building

ACTIVITY TYPE:

This Unit is for treatment of hazardous waste.

ACTIVITY DESCRIPTION:

This Unit is used for treatment of solvents by dewatering, drying and cooking the heavy end of the hazardous waste or the sludges. The recovered liquid phase is then transferred to the storage/treatment tanks, while the dried sludges are transferred to Unit 22.

PHYSICAL DESCRIPTION:

A mechanically agitated, steam-jacketed evaporator and associated heat exchangers, condensers, receivers and ancillary equipment are used to treat the sludges.

MAXIMUM CAPACITY:

20 short tons per day

WASTE TYPES:

Immersion cleaner, spent parts washer solvents (mineral spirits), industrial solvents, aqueous-based parts washing solution, tank bottom sludge

CALIFORNIA AND RCRA HAZARDOUS WASTE CODES:

D001, D004, D005, D006, D007, D008, D009, D010, D011, D018, D019, D021, D022, D023, D024, D025, D026, D027, D028, D029, D030, D032, D033, D034, D035, D036, D037, D038, D039, D040, D041, D042, D043, F001, F002, F003, F005 and California Waste Codes 132, 133, 134, 135, 211, 213, 214, 221, 222, 241, 251, 252, 342, 343, 352, 491, 741, and 751

AIR EMISSION STANDARDS:

This Unit contains liquids with vapor pressure more than 5.2 KPa and organic liquids above 500 ppmw and is subject to the requirements of California Code of Regulations, title 22, chapter 14, article 28.5. Daily inspections are required.

UNIT 14:

Washex Evaporators Nos. 1, 2 and 3

LOCATION:

The Still Room

ACTIVITY TYPE:

This Unit is used for treatment of hazardous waste.

ACTIVITY DESCRIPTION:

Treatment of waste solvents by distillation

PHYSICAL DESCRIPTION:

Evaporators and associated heat exchangers, condensers, receivers and ancillary equipment are used to treat the liquid phase of the hazardous waste.

MAXIMUM CAPACITY:

1,500 gallons per hour (500 gallons for each of the Washex units)

WASTE TYPES:

Immersion cleaner, spent parts washer solvents (mineral spirits), industrial solvents, aqueous-based parts washing solution

CALIFORNIA AND RCRA HAZARDOUS WASTE CODES:

D001, D004, D005, D006, D007, D008, D009, D010, D011, D018, D019, D021, D022, D023, D024, D025, D026, D027, D028, D029, D030, D032, D033, D034, D035, D036, D037, D038, D039, D040, D041, D042, D043, F001, F002, F003, F005 and California Waste Codes 132, 133, 134, 135, 211, 212, 213, 214, 221, 222, 342, 343, 352, 491, and 741

AIR EMISSION STANDARDS:

This Unit contains liquids with vapor pressure more than 5.2 KPa and organic liquids above 500 ppmw and is subject to the requirements of California Code of Regulations, title 22, chapter 14, article 28.5. Daily inspections are required.

UNIT 15:

Drum Washer and Filler

LOCATION:

Drum washing room

ACTIVITY TYPE:

This Unit is for treatment of hazardous waste.

ACTIVITY DESCRIPTION:

Drums/containers holding hazardous waste are emptied, washed and dried before the drums/containers are refilled with recycled materials.

PHYSICAL DESCRIPTION:

Drums/containers of aqueous-based parts washing solution, parts washer solvent and immersion cleaner are emptied inside the drum washing building, and washed by a steel-fabricated drum washer. The immersion cleaner system is on the northeast side of the building and the drum container emptying station is on the southwest side of the building.

MAXIMUM CAPACITY:

160 containers per hour

WASTE TYPES:

Immersion cleaner, spent parts washer solvents (mineral spirits) and aqueous-based parts washing solution

CALIFORNIA AND RCRA HAZARDOUS WASTE CODES:

D001, D004, D005, D006, D007, D008, D009, D010, D011, D018, D019, D021, D022, D023, D024, D025, D026, D027, D028, D029, D030, D032, D033, D034, D035, D036, D037, D038, D039, D040, D041, D042, D043, F001, F002, F003, F005 and California Waste Codes 132, 133, 134, 135, 211, 213, 214, 221, 222, 223, 241, 251, 252, 342, 343, 352, 491, 741, and 751

AIR EMISSION STANDARDS:

This Unit contains liquids with vapor pressure more than 5.2 KPa and organic liquids above 500 ppmw and is subject to the requirements of California Code of Regulations, title 22, chapter 14, article 28.5. Daily inspections are required.

UNIT 16:

Photo Waste Treatment Unit

LOCATION:

Next to Container Storage Area Number 3

ACTIVITY TYPE:

This Unit is for treatment of hazardous waste.

ACTIVITY DESCRIPTION:

Precipitation and filtration equipment is used to treat liquid photo waste solution to recover silver.

PHYSICAL DESCRIPTION:

Two electrolytic cells generate metal cathodes for scrap metal recovery. A filter press

dewaters solids. Chemical treatment is conducted in the tanks and the ancillary equipment associated with this Unit and Unit 11 is used to treat the photo waste to recover silver.

MAXIMUM CAPACITY:

3,000 gallons per day

WASTE TYPES:

Photo wastes

RCRA HAZARDOUS WASTE CODES:

D006, D007, D008 and D011 and California Waste Code 541

AIR EMISSION STANDARDS:

This Unit is not subject to the requirements of the California Code of Regulations, title 22, chapter 14, article 28.5, because the volatile organic content is less than 500 ppmv of organic liquids.

UNIT 17:

Oil/Water Separator

LOCATION:

Inside Safety-Therm Sludge Cooker Building

ACTIVITY TYPE:

This Unit is for treatment of hazardous waste.

ACTIVITY DESCRIPTION:

This Unit is associated with the treatment of aqueous-based parts washing solution before the hazardous waste is transferred to Tanks 23 and 24. After hazardous waste is treated in Tank 14, the aqueous-based parts washing solution goes through this Unit to separate oil from the wastewater. Oil recovered from this process is transferred to Tank 16 and later is transported to an off-site facility for fuel blending. Wastewater from Tanks 23 and 24 are tested to meet the requirements of the City of Reedley's Publicly Owned Treatment Works (POTW) Pre-treatment Permit before discharge into the POTW.

PHYSICAL DESCRIPTION:

Steel vessel with corrugated plates and associated equipment is used for treatment of oily wastewater.

MAXIMUM CAPACITY:

3,000 gallons per hour

WASTE TYPES:

Aqueous-based parts washing solution

CALIFORNIA HAZARDOUS WASTE CODES:

Waste Codes Number 133, 134, 135, 221, 222, 223, 241, 252, 342, 343, 352, 491, 741, and 751

AIR EMISSION STANDARDS:

This Unit contains liquids with vapor pressure less than 5.2 KPa and organic liquids below 500 ppmw and therefore is not subject to the requirements of California Code of Regulations, title 22, chapter 14, article 28.5.

UNIT18:

Air Emission Control Device

LOCATION:

Northeast of the Safety-Kleen Sludge Cooker building

ACTIVITY TYPE:

This Unit is used for treatment of hazardous waste.

ACTIVITY DESCRIPTION:

Two 1000-pound-capacity carbon absorbers in series are installed on Unit 13's process vent to provide air emission control.

PHYSICAL DESCRIPTION:

This Unit contains two steel vessels in series, each containing one thousand pounds of granular activated carbon.

MAXIMUM CAPACITY:

2,000 pounds

WASTE TYPES:

Organic solvents

AIR EMISSION STANDARDS:

This Unit is not subject to the air emission standards of the California Code of Regulations, title 22, chapter 14 because the Unit itself is an air emission control device.

UNIT19:

Air Emission Control Device

LOCATION:

Northeast of Drum Washing building

ACTIVITY TYPE:

This Unit is for treatment of hazardous waste.

ACTIVITY DESCRIPTION:

There is a 96-tray activated carbon filter in this Unit to control odors and emissions from the drum washing operation.

PHYSICAL DESCRIPTION:

This Unit contains a 96-tray carbon adsorption device, with each tray containing 20 pounds of granular activated carbon.

MAXIMUM CAPACITY:

1,920 pounds

WASTE TYPES

Organic solvents

AIR EMISSION STANDARDS:

This Unit is not subject to the air emission standards of the California Code of Regulations, title 22, chapter 14 because the Unit itself is an air emission control device..

UNIT 20:

Air Emission Control Device

LOCATION:

Northeast of the Safety-Kleen Sludge Cooker Building

ACTIVITY TYPE:

This Unit is for treatment of hazardous waste.

ACTIVITY DESCRIPTION:

Two 1000-pound-capacity carbon absorbers in series are installed on the Washex and Artisan process vents to provide air emission control.

PHYSICAL DESCRIPTION:

This Unit contains two steel vessels in series, each containing one thousand pounds of granular activated carbon.

MAXIMUM CAPACITY:

2,000 pounds

WASTE TYPES:

Organic solvents

AIR EMISSION STANDARDS:

This Unit is not subject to the air emission standards of the California Code of Regulations, title 22, chapter 14 because the Unit itself is an air emission control device.

UNIT 21:

Truck Station Number 2

LOCATION:

Northwest of Tank Farm 2a

ACTIVITY TYPE:

This Unit is for storage of hazardous waste in vacuum trucks and tanker trucks.

ACTIVITY DESCRIPTION:

Vacuum trucks or tanker trucks holding hazardous waste are stored and unloaded in this Unit.

PHYSICAL DESCRIPTION:

This Unit measures eighty feet long by twelve feet wide, and it shall have a concrete slab coated annually with a sealer to provide secondary containment.

MAXIMUM CAPACITY:

5,000 gallons

WASTE TYPES:

Aqueous-based parts washing solution and spent parts washer solvent (mineral spirit) sludges

CALIFORNIA AND RCRA HAZARDOUS WASTE CODES:

D001, D004, D005, D006, D007, D008, D009, D010, D011, D018, D019, D021, D022,

D023, D024, D025, D026, D027, D028, D029, D030, D032, D033, D034, D035, D036, D037, D038, D039, D040, D041, D042, D043, F001, F002, F003, F005 and California Waste Codes 132, 133, 134, 135, 211, 213, 214, 221, 222, 223, 241, 252, 342, 343, 352, 491, 741, and 751

UNIT-SPECIFIC SPECIAL CONDITIONS

Within 30 days of the effective date of this Permit, the Permittee shall replace the asphalt surface in this Unit with a concrete slab coated with a sealer to provide secondary containment. The Permittee shall coat the concrete slab with a sealer annually.

AIR EMISSION STANDARDS:

This Unit contains liquids with vapor pressure more than 5.2 KPa and organic liquids above 500 ppmw and is subject to the requirements of California Code of Regulations, title 22, chapter 14, article 28.5. Daily inspections are required.

UNIT 22:

Roll-Off Bins

LOCATION:

Southeast of Tank Farm 1a

ACTIVITY TYPE:

This Unit is for storage of hazardous waste.

ACTIVITY DESCRIPTION:

Hazardous waste from Unit 13 and sludges removed from the vacuum trucks or tanker trucks in Unit 2 are placed in hoppers and then transferred to this Unit.

PHYSICAL DESCRIPTION:

This Unit contains dumpsters for storage of hazardous waste ready for off-site disposal.

MAXIMUM CAPACITY:

160 cubic yards

WASTE TYPES:

Aqueous corrosive cleaners and spent parts washer solvent (mineral spirit) dried sludges

CALIFORNIA AND RCRA HAZARDOUS WASTE CODES:

D001, D004, D005, D006, D007, D008, D009, D010, D011, D018, D019, D021, D022, D023, D024, D025, D026, D027, D028, D029, D030, D032, D033, D034, D035, D036, D037, D038, D039, D040, D041, D042, D043, F001, F002, F003, F005 and California Waste Codes 132, 133, 134, 135, 211, 213, 214, 221, 222, 223, 241, 252, 342, 343, 352, 491, 741, and 751

AIR EMISSION STANDARDS:

This Unit contains more than 500 ppmw of organic liquids and is subject to the requirements of the California Code of Regulations, title 22, chapter 14, article 28.5. Daily inspections are required.

UNIT 23:

Container Storage Area Number 5

LOCATION:

Next to Unit 5 and Unit 10

ACTIVITY TYPE:

This Unit is for storage of hazardous waste held in drums/containers.

ACTIVITY DESCRIPTION:

Hazardous waste held in drums/containers is stored inside a building on a secondary containment area.

PHYSICAL DESCRIPTION:

Drums/containers holding hazardous waste are stored on pallets inside a building. The floor in the building is concrete with curbing and ramps around the perimeter with a minimum height of 4 inches. The internal dimensions of the secondary containment are

39' by 21'.

MAXIMUM CAPACITY:

20,625 gallons

WASTE TYPES:

Paint thinners and paint wastes, used oil, immersion cleaner, dry cleaning solvents, aqueous-based parts washing solution, anti-freeze, spent parts washer solvents, industrial solvents

CALIFORNIA AND RCRA HAZARDOUS WASTE CODES:

D001, D004, D005, D006, D007, D008, D009, D010, D011, D018, D019, D020, D021, D022, D023, D024, D025, D026, D027, D028, D029, D030, D032, D033, D034, D035, D036, D037, D038, D039, D040, D041, D042, D043, F001, F002, F003, F004, F005, F024, F037, F038, U001, U002, U003, U019, U031, U037, U051, U052, U055, U056, U057, U069, U070, U071, U072, U075, U077, U078, U080, U083, U107, U110, U112, U113, U118, U125, U140, U154, U159, U161, U162, U165, U171, U188, U191, U196, U210, U212, U220, U226, U227, U228, U239, K002, K004, K005, K006, K007, K022, K029, K030, K048, K049, K051, K052, K085, K086, K095, K096 and California Waste Codes 123, 132, 133, 134, 135, 211, 212, 213, 214, 221, 222, 223, 241, 251, 252, 331, 342, 343, 352, 491, 541, 741, and 751

UNIT-SPECIFIC SPECIAL CONDITIONS:

The Permittee shall not open any drums or containers holding paint thinners, paint wastes, used oil, anti freeze, or dry cleaning solvents in this Unit for any purpose.

AIR EMISSION STANDARDS:

This Unit contains liquids with vapor pressure more than 5.2 KPa and organic liquids above 500 ppmw and is subject to the requirements of California Code of Regulations, title 22, chapter 14, article 28.5. Daily inspections are required.

PART V. SPECIAL CONDITIONS

1. The Permittee is prohibited from conducting any hazardous waste transfer, storage, treatment or other management activity unless it is specifically described in this Permit.
2. The Permittee may only treat hazardous waste in the manner or in accordance with the methods as described in the ACTIVITY DESCRIPTION section and the PHYSICAL DESCRIPTION section of the particular Unit designated for treatment of hazardous waste.
3. The Permittee shall take all measures necessary to prevent any spills of hazardous waste into the drainage systems of the City of Reedley.
4. The Permittee shall not store hazardous waste in any of the permitted storage units in excess of one year from the date such hazardous waste arrives at the Facility.
5. For the purposes of calculating the permitted capacity or volume for storage and for secondary containment, all hazardous waste that is stored or located in a permitted unit shall be included in the volume calculations for that unit, including any hazardous waste that is covered by the Transfer Facility Exemption under California Code of Regulations, title 22, section 66263.18.
6. The Permittee shall not be designated as the Treatment, Storage or Disposal Facility on the manifests for any exempt transfer activities conducted pursuant to California Code of Regulations, title 22, section 66263.18.
7. Drums or containers of hazardous waste shall be stored on pallets and shall not be stacked more than six feet high.
- 8.. Any drum/container that previously held hazardous waste and is not "empty" as that term is defined in California Code of Regulations, title 22, section 66261.7(b) shall be managed as a hazardous waste.

PART VI. CORRECTIVE ACTION

1. The Permittee shall conduct corrective action at the Facility pursuant to Health and Safety Code sections 25187 and 25200.10. Corrective action shall be carried out under the Corrective Action Consent Agreement, Docket HWCA:P1-03/04-004, issued by DTSC on November 26, 2003.
2. To the extent that work being performed pursuant to the CACA must be done on property not owned or controlled by the Permittee, the Permittee shall use its best efforts to obtain access agreements necessary to complete work required by this Part of the Permit from the present owner(s) of such property within 30 days of approval of any workplan for which access is required. "Best efforts" as used in this paragraph shall include, at a minimum, a certified letter from the Permittee to the present owner(s) of such property requesting access agreement(s) to allow the Permittee and DTSC and its authorized representatives access to such property and the payment of reasonable sums of money in consideration of granting access. The Permittee shall provide DTSC with a copy of any access agreement(s). In the event that agreements for the access are not obtained within 30 days of approval of any workplan for which access is required, or of the date that the need for access becomes known to the Permittee, the Permittee shall notify DTSC in writing within 14 days thereafter regarding both efforts undertaken to obtain access and its failure to obtain such agreements. In the event DTSC obtains access, the Permittee shall undertake approved work on such property. If there is any conflict between this permit condition on access and the access requirements in any agreement entered into between DTSC and the Permittee, this permit condition on access shall govern.
3. Nothing in Part VI of the Permit shall be construed to limit or otherwise affect the Permittee's liability and obligation to perform corrective action including corrective action beyond the facility boundary, notwithstanding the lack of address releases beyond the Facility boundary if access to off-site areas cannot be obtained.

ATTACHMENT B