



## What is a reusable oil filter?

Fleet maintenance facilities generate hundreds of used oil filters every year from routine engine maintenance. In doing so, these facilities incur costs associated with maintaining filter inventory and managing and disposing of used filters. An alternative to conventional oil filters is reusable oil filters, which can last up to the life of the vehicle and eliminate the waste stream created by conventional disposable filters. Using reusable oil filters can save your facility money and reduce its impact on the environment.

A reusable oil filter consists of an adapter plate; a canister; and a pleated, stainless-steel, wire cloth filter. The wire cloth replaces the paper elements in conventional oil filters. Most filter parts last the lifetime of the vehicle. In comparison, conventional oil filters must be drained and either landfilled or recycled.

**Will the filter fit any engine?** Reusable oil filters are made to fit most vehicles. The adapter plate can be changed to accommodate different engine types, while the wire cloth filter inserts are often the same for vehicles of similar size. Depending on your fleet, you can often replace multiple sizes of disposable oil filters with fewer replaceable filter inserts. This makes stocking and ordering filters easier, saving you time and money.

**How is the filter cleaned?** The wire cloth filter is easily removed, cleaned in a parts washer and replaced. Some vendors, such as PureCycle Filter System (PureCycle), sell machines specifically for washing reusable oil filters. The cleaning time ranges from 5 to 15 minutes, and cleaning is usually performed when the oil is changed.

**How much does the filter cost?** Prices for a reusable filter (including adapter plate, canister and wire cloth filter) range from \$65 to \$130 for cars and small trucks and from \$120 to \$300 for large trucks.

**What will the payback period be?** According to vendors and facilities using reusable oil filters, the payback period ranges from 1 to 2 years, depending on fleet size and oil change cycles. Savings are achieved by eliminating purchase and disposal costs for conventional oil filters.

### ADVANTAGES OF REUSABLE OIL FILTERS

#### Environmental

- Conserve oil, a non-renewable resource
- Reduce potential for used oil contaminating groundwater, soil, and surface water

#### Operational

- Reduce on-site filter inventory
- Eliminate draining and crushing of used filters
- Eliminate used filter storage and disposal



**Case studies:**  
**Benefits of reusable oil filters**

Two fleet facilities, Barton Sand and Gravel (a sand and gravel carrier in Minnesota) and the City of Walnut Creek, California, provided the following information about using reusable oil filters. As the tables show, each of these facilities realized environmental and cost benefits from reusable oil filters.

	BARTON SAND & GRAVEL, MN	CITY OF WALNUT CREEK, CA
<b>Fleet Size</b>	100 trucks, 40 of which use reusable oil filters	290 vehicles; reusable filters used in 10 out of 18 police cars
<b>Filters Used</b>	PureCycle oil filters (\$169 to \$195 each for heavy trucks)	System One Filter Systems oil filters (\$80 each for cars)
<b>Reusable Filter Implementation</b>	Started by using 1 reusable filter and gradually increased to 40	Started by using 1 reusable filter and gradually increased to 10
<b>Cleaning Frequency</b>	Clean filters during every oil change (every 6,000 to 10,000 miles or 6 to 7 weeks)	Clean filters during every oil change (every 5,000 miles)
<b>Cleaning Methods</b>	Use a PureCycle washing machine to clean filters; cleaning takes about 10 minutes	Use a Safety-Kleen parts washer to clean filters; cleaning takes about 5 minutes
<b>Previous Costs for Conventional Oil Filters</b>	6 oil changes per year x 40 trucks x \$10 per filter = \$2,400 per year  Disposal: \$80 per drum x 2 drums per month x 12 months per year = \$1,920 per year	12 oil changes per year x 10 cars x \$3.75 per filter = \$450 per year  Disposal: Decreased but not quantified
<b>Reusable Oil Filter Costs</b>	40 trucks x \$180 (average filter) + \$700 (washing machine) = \$7,900	10 cars x \$80 = \$800
<b>Payback Period</b>	Less than 2 years	Less than 2 years
<b>Facility Comments</b>	“Our facility saved money by reducing our inventory and used oil filter disposal costs. The washing machine has made cleaning the filters a simple task. This product is a proactive approach to minimizing environmental impacts caused by filter disposal.”	“Our facility is helping the environment by producing less waste. Reusable oil filters have finer filtration than conventional oil filters; reusable filters can serve as an inspection tool because contaminants can be seen on the wire cloth screen.”

**VENDOR CONTACT INFORMATION**

System One Filter System (559) 687-1955 <a href="http://system1filters.com">http://system1filters.com</a>	Racor (209) 521-7860 <a href="http://www.parker.com/racor">http://www.parker.com/racor</a>	Vortex Fluid Filter Technologies (888) 286-7839 <a href="http://www.vortexfilter.com">http://www.vortexfilter.com</a>
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*These vendors provided information for this fact sheet. This list is not complete: other vendors may provide similar or identical products and services.*

Your state or local government environmental agencies have additional information about compliance and pollution prevention opportunities for auto repair shops and fleet maintenance operations in your state or area. For information on California regulatory compliance issues contact your nearest Department of Toxic Substances Control (DTSC) Regional Office by calling 1-800-728-6942. You may also access the CAL EPA website at [www.calepa.ca.gov](http://www.calepa.ca.gov) for links to California Regulatory Agencies. To obtain additional copies “The Pollution Prevention Tool Kit, Best Environmental Practices for Auto Repair” (Document number 626) or “The Pollution Prevention Tool Kit, Best Environmental Practices for Fleet Maintenance” (Document 625) contact “DTSC’s Office of Pollution Prevention and Technology Development (OPPTD)” at 1-800-700-5854. Accompanying videos, “Profit Through Prevention” are available at the same phone number for either auto repair (Document number 1504) or fleet maintenance (Document number 1504). DTSC’s OPPTD also provides technical assistance and pollution prevention resources to businesses and government agencies. Electronic versions of the fact sheets can be found at: [www.dtsc.ca.gov/PollutionPrevention/Vehicle\\_Service\\_Repair.html](http://www.dtsc.ca.gov/PollutionPrevention/Vehicle_Service_Repair.html)

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